

# **Anaerobic Digester Effluent as a Pretreatment for Waste Paper**

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# Anaerobic Digestion

- Microbial degradation of organic material in absence of oxygen
- Produces biogas (mostly carbon dioxide and methane) that can be used for energy
- Requires pre-treatment of solid feedstock to achieve particle size reduction
- Left over is digestate (solid portion) and effluent (liquid portion)

# Proposal

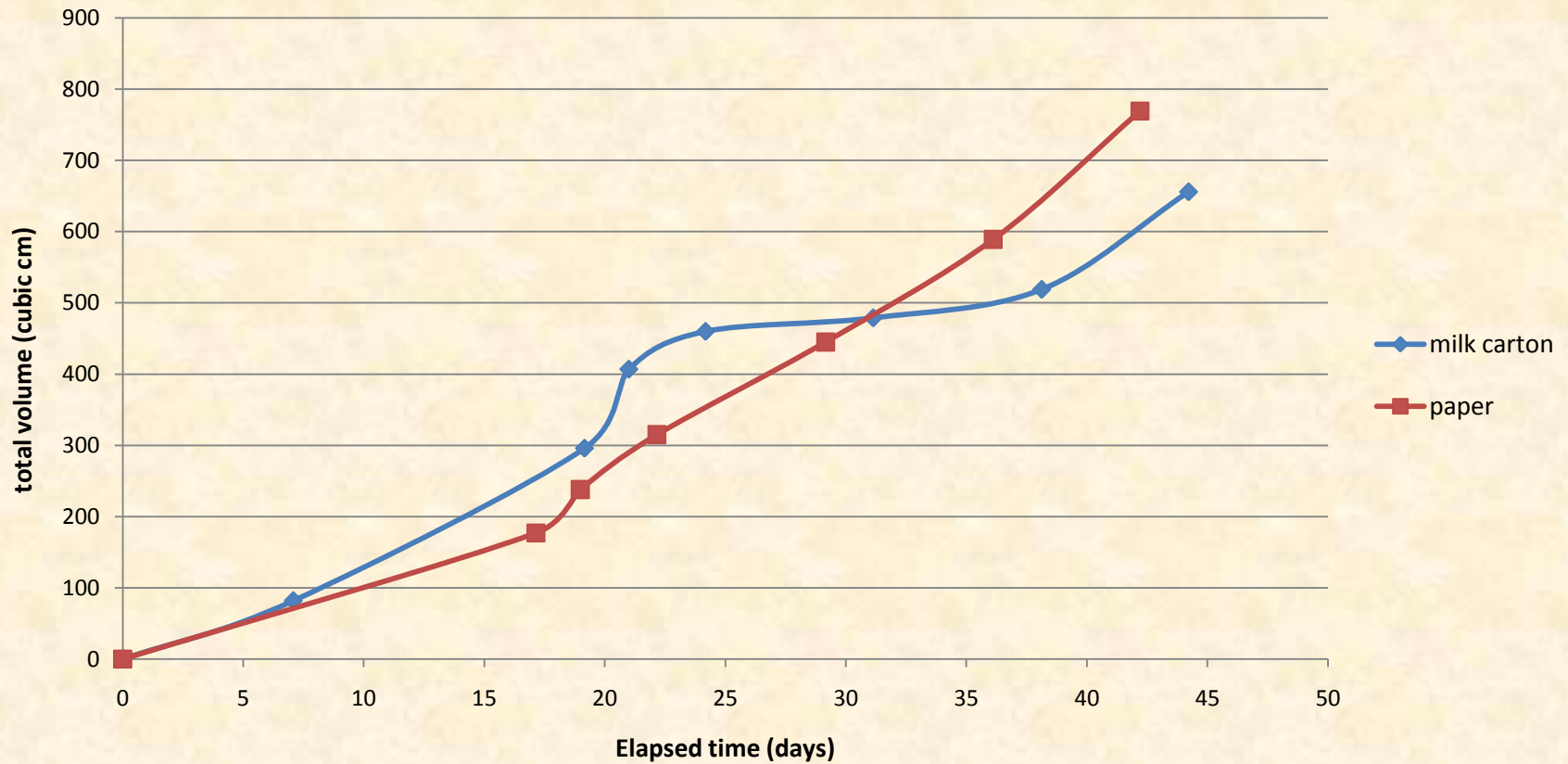
- Use effluent from digester to breakdown paper and feed paper into digester
- Closed loop
- Effluent contains microorganisms from the digester that excrete hydrolytic enzymes
- No harsh chemicals, no expensive equipment

# Small Scale Digester Simulation



# Small Scale Digester Simulation

## Gas Production Over Time



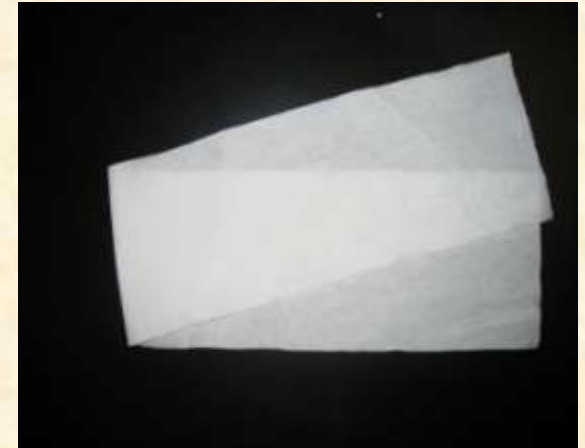
# Nine Types of Paper



#1-soft white napkin



#2-tough white napkin



#3-tough school toilet paper



#4-soft home toilet paper



#5-brown lab paper towel



#6-soft home paper towel



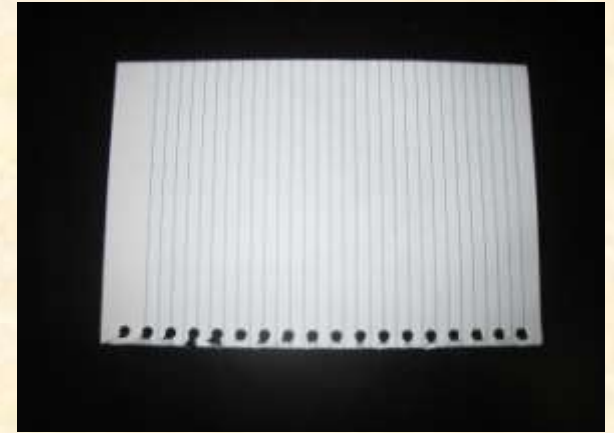
# Nine Types of Paper



#7-office paper



#8-green engineering paper



#9-30% recycled notebook  
paper

# Chemical Oxygen Demand





# Chemical Oxygen Demand

paper #	COD/paper (g/g)	methane/paper (L/g)
1	1.400	0.490
2	1.276	0.446
3	1.160	0.406
4	1.138	0.398
5	1.360	0.476
6	1.142	0.400
7	1.125	0.394
8	0.968	0.339
9	1.013	0.355

Average : 1.176 g COD/ g paper

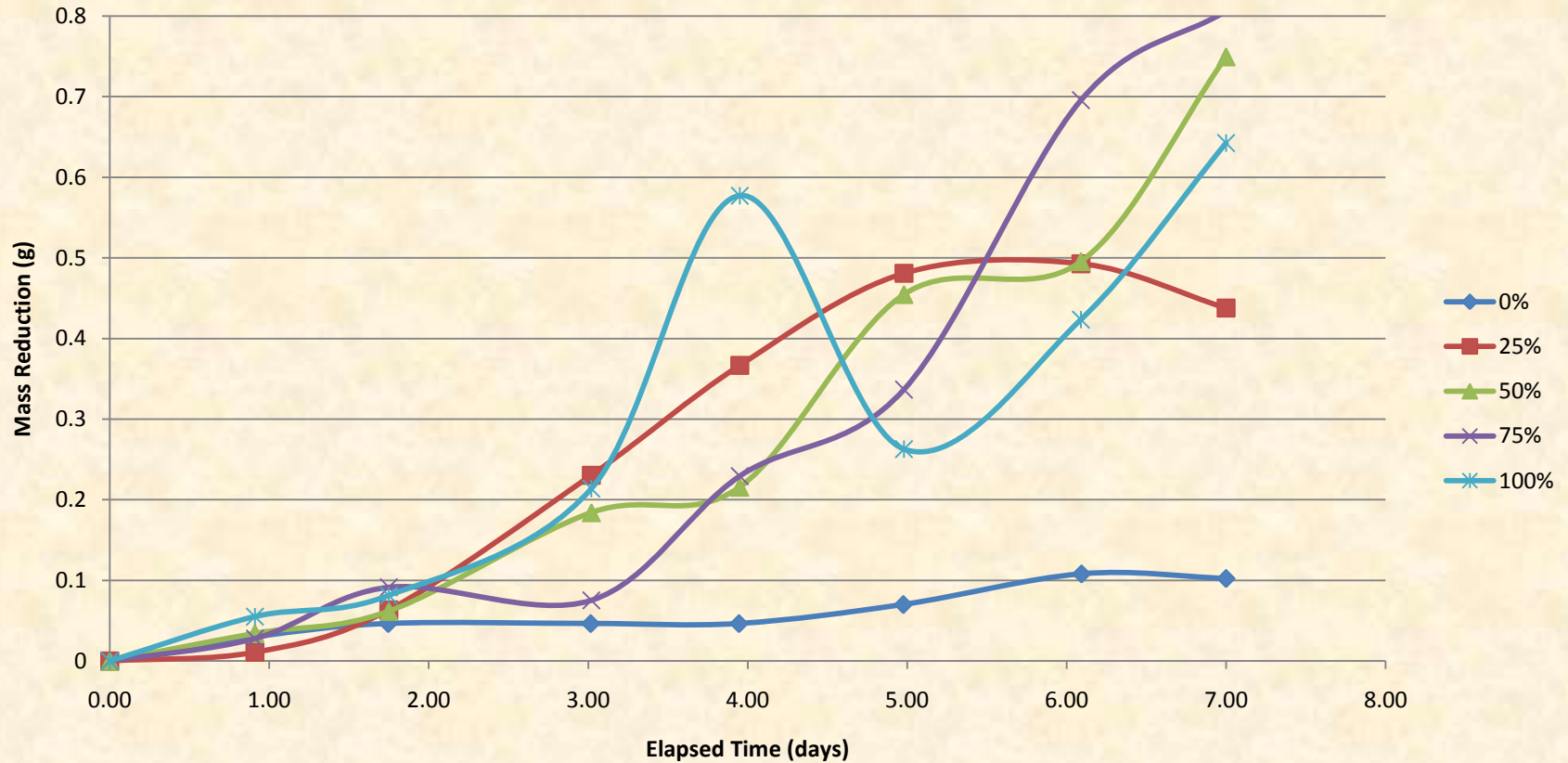
**0.412 L methane/ g paper**

# Rate of Reduction Experiment



# Rate of Reduction Experiment

## Mass Reduction Over Time



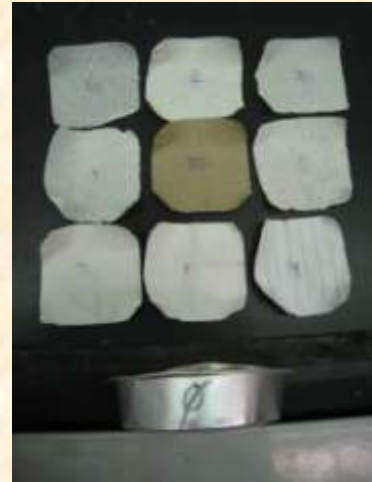
0%



Day 1



Day 2



Day 3



Day 4



Day 5



Day 6



Day 7



# 25%



Day 1



Day 2



Day 3



Day 4



Day 6



Day 5



Day 7



# 50%



Day 1



Day 2



Day 3



Day 4



Day 5



Day 6



Day 7

# 75%



Day 1



Day 2



Day 3



Day 4



Day 5



Day 6



Day 7

# 100%



Day 1



Day 2



Day 3



Day 4



Day 5



Day 6



Day 7

# Summary

- Waxy milk cartons and mixed papers are digestible
- Average of 0.412 L methane/ g mixed paper
- 0.0137g/day reduction by water only;  
0.0806g/day by 25% effluent
- Effluent pretreatment is more effective at mass reduction than hydropulping
- Mixing is necessary



# Future Studies

- Gas Analysis on small scale digester over time
- Repeat Rate of Reduction Experiment with constant mixing
- Pilot scale pretreatment demonstrations



Questions/Comments

Thank you