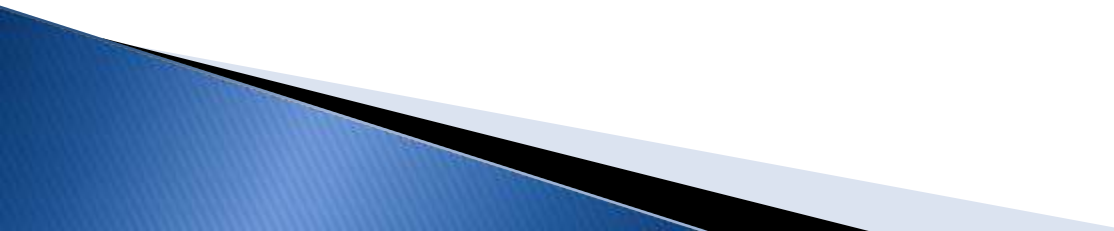


# Generating Energy from Brewery Wastes

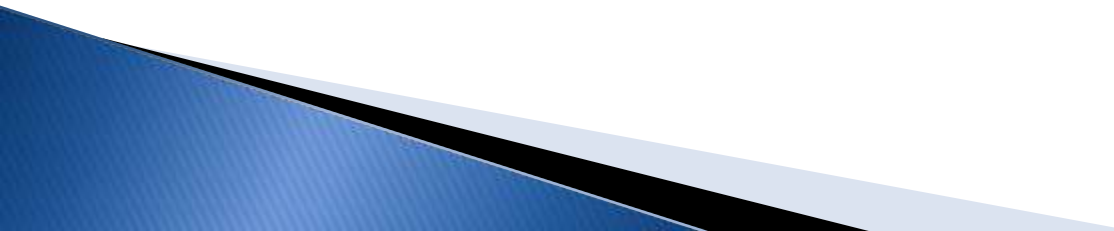


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# Presentation Objectives

- ▶ Motivation for study
  - ▶ Explanation of biogas
  - ▶ Project Overview
  - ▶ Results
  - ▶ Future Implications
- 

# Current Problems

- ▶ Climate change - greenhouse gas emissions
  - ▶ Peak oil - Becoming harder to find and more expensive to extract
  - ▶ Population growth - about 6.7 billion and counting (in 1850 about 1.2 billion)
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# Biofuels

- ▶ Fuels that come from biomass
- ▶ This energy ultimately comes from the Sun and harnessed by plants via photosynthesis





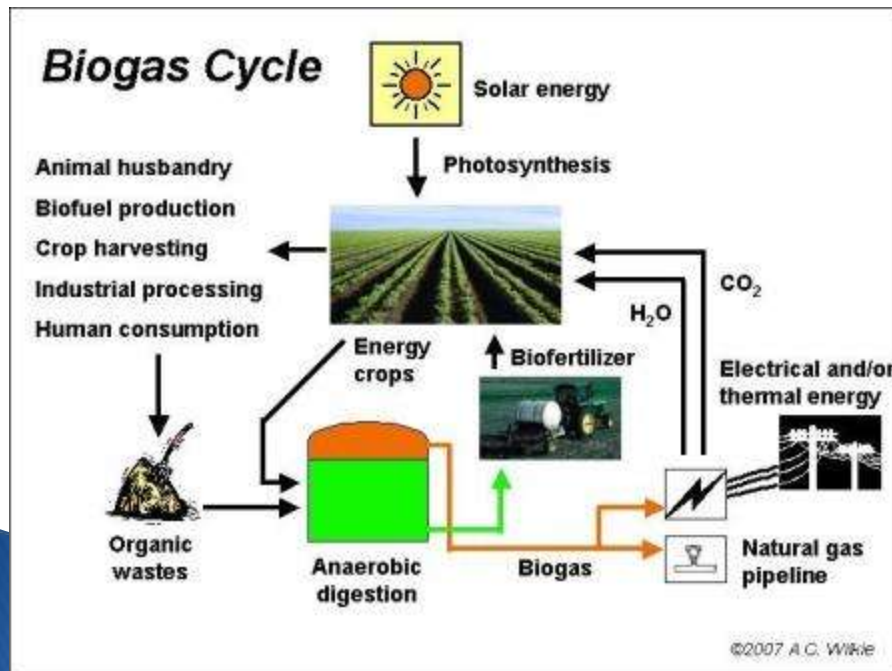
# Anaerobic digestion

- ▶ Natural process in which microorganisms break down organic material in the absence of oxygen
- ▶ Results in biogas production
- ▶ Occurs in wetlands and cows

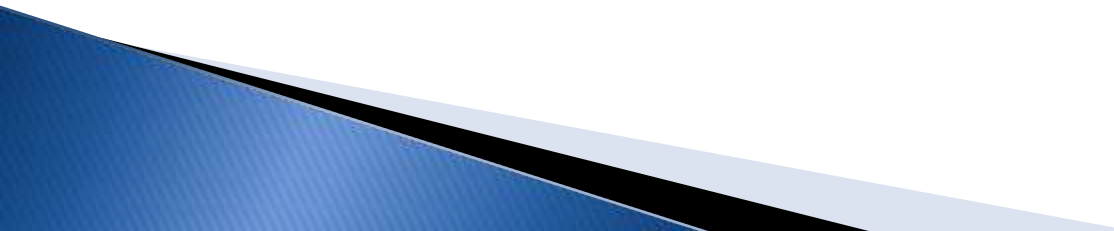


# Biogas


- ▶ Def - Gas produced during the biological decomposition of organic material in an anaerobic environment
- ▶ The organic sludge byproduct can be used as a fertilizer
- ▶ Composed of about 65% CH<sub>4</sub>, 30% CO<sub>2</sub>, <5% H<sub>2</sub> and H<sub>2</sub>S



# Motivation for Brewery project

- ▶ Breweries are sources of organic waste
  - ▶ Organic material can be anaerobically digested then biogas can be used as an energy source in brewing
  - ▶ Reduces the use of fossil fuels and reduces cost for business
- 

# Overview of Project

- ▶ Collect organic wastes from local brewery
  - ▶ Determine the amount of biogas that could be produced under optimal conditions
  - ▶ Calculate the amount of energy this biogas could produce
  - ▶ Determine the cost that could be offset with using biogas as energy
- 



# Swamp Head Brewery

- ▶ Began brewing in April 2009
- ▶ Brewing about 2 batches per week
- ▶ Currently spent grains go to a cattle farmer and liquid wastes go into the drain



# COD and VS

- ▶ Chemical oxygen demand - indirectly measures organic content in water
- ▶ It measures the ability of water to consume oxygen during the decomposition of organic matter
- ▶ Volatile solids (VS) - Wet material is dried, then combusted; the difference=VS

# Research Methods

- ▶ Use samples of grain and trub and determine potential biogas production
- ▶ Total weight of grains per batch assumed to be five 55 gallon barrels (~588kg wet)
- ▶ Estimates used: 350L CH<sub>4</sub>/kg COD  
318L CH<sub>4</sub>/kg VS



# Results

Weight of wasted grains per brew: 588 kg

**Table1. Potential methane and power generation of spent grains using estimations based on chemical oxygen demand and volatile solids.**


	g / kg Grains	L CH <sub>4</sub> / Brew	Potential Power (kWh/ Month)	Potential Power (Btu/ Month)
COD	258	53,125	4,132	14,102,372
Volatile Solids	217	40,517	3,151	10,755,476

**Table 2. Potential methane and power generation of trub.**

g VS/ L Sample	g COD/ L Sample	L CH <sub>4</sub> / L Sample	kWh/ L Sample	Btu/ L Sample
97.75	196.08	68.14	0.66	2260.95



# Implications

- ▶ The organic wastes at the brewery have a potential to produce a significant amount of energy for onsite use
  - ▶ Anaerobic digestion could be used in other industries that produces organic wastes
  - ▶ Biogas would be used as an alternative to fossil fuels
  - ▶ Helps to mitigate climate change by reducing carbon emissions and reducing the use of synthetic fertilizers
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