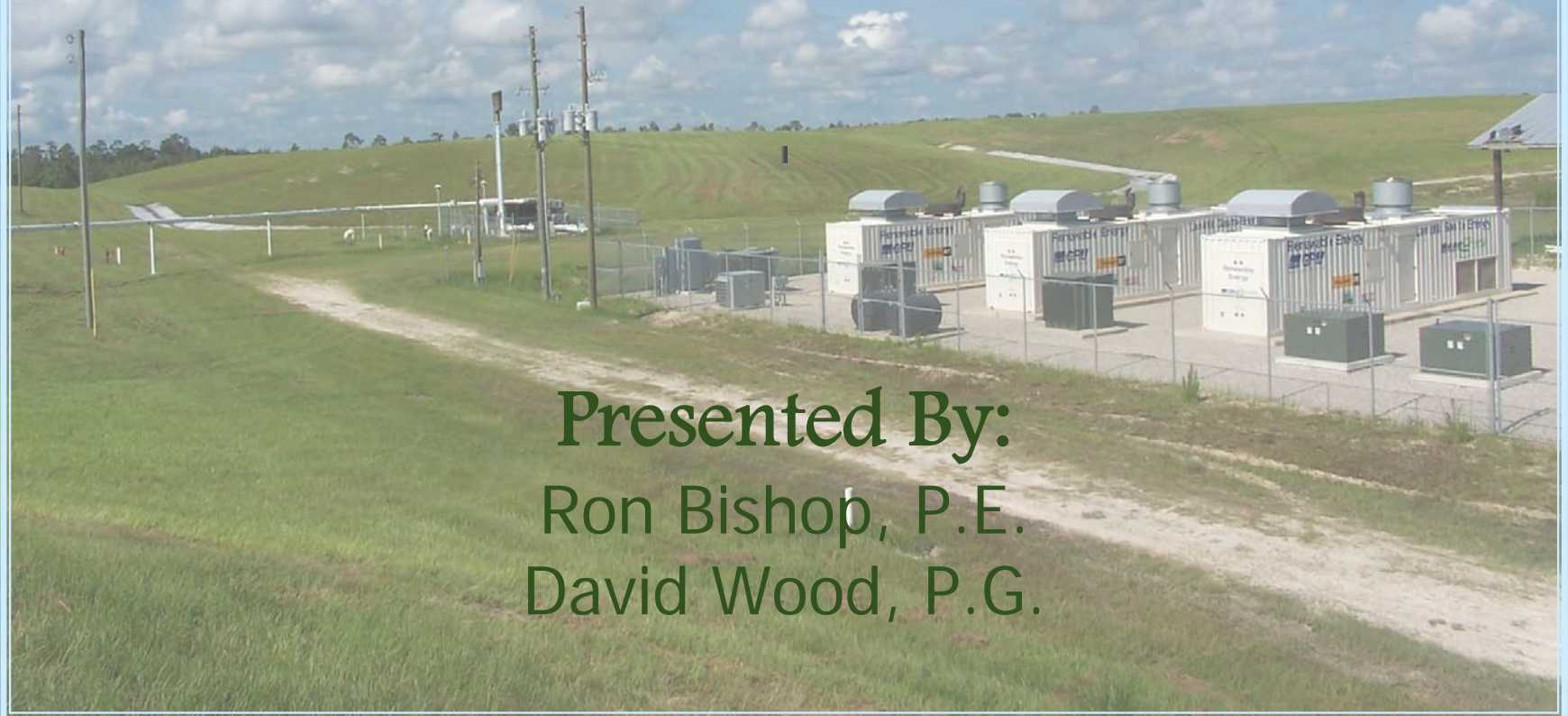
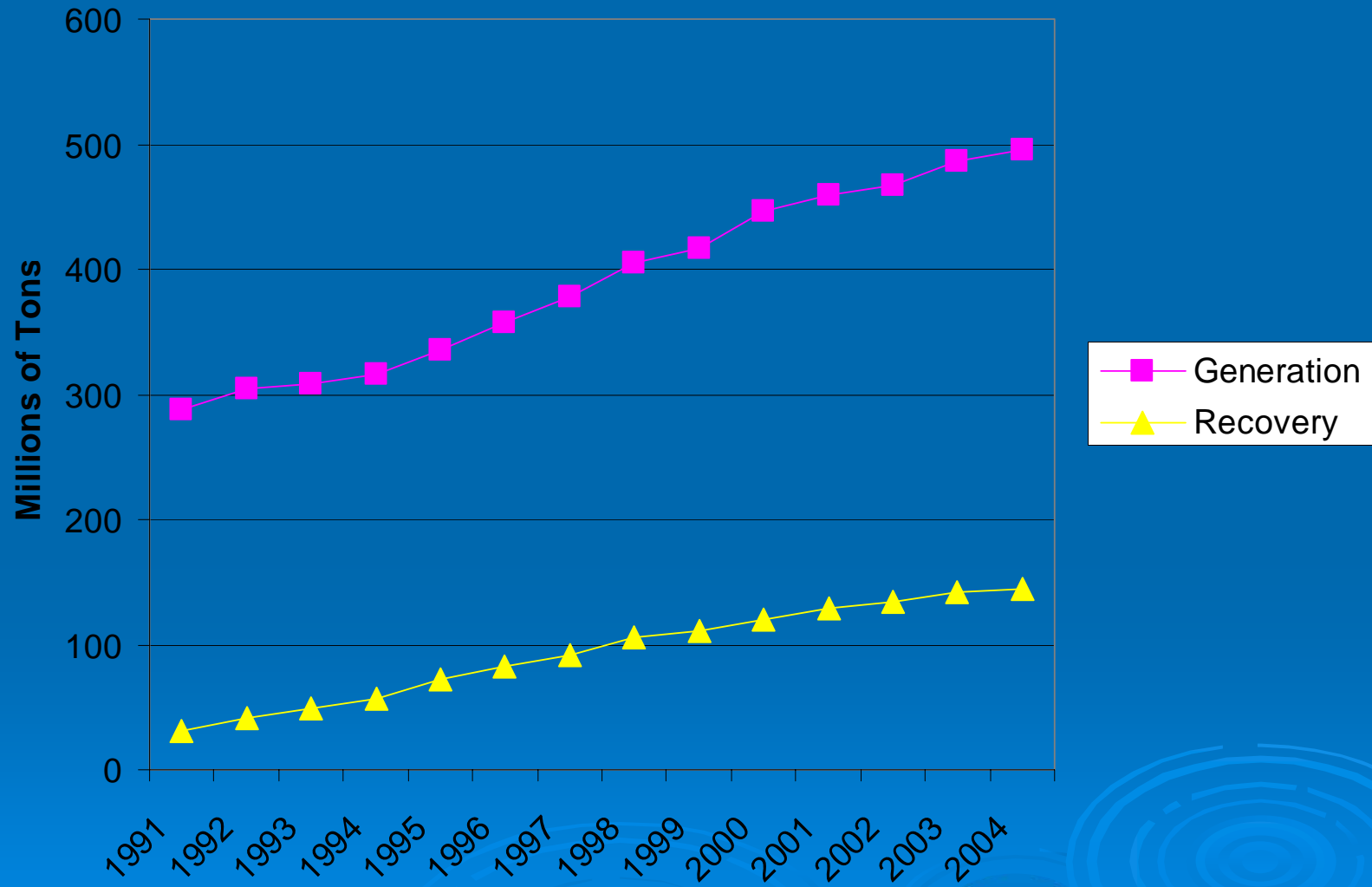


Alachua County Southwest Landfill Leachate Recirculation and Landfill Gas to Energy Project Updates

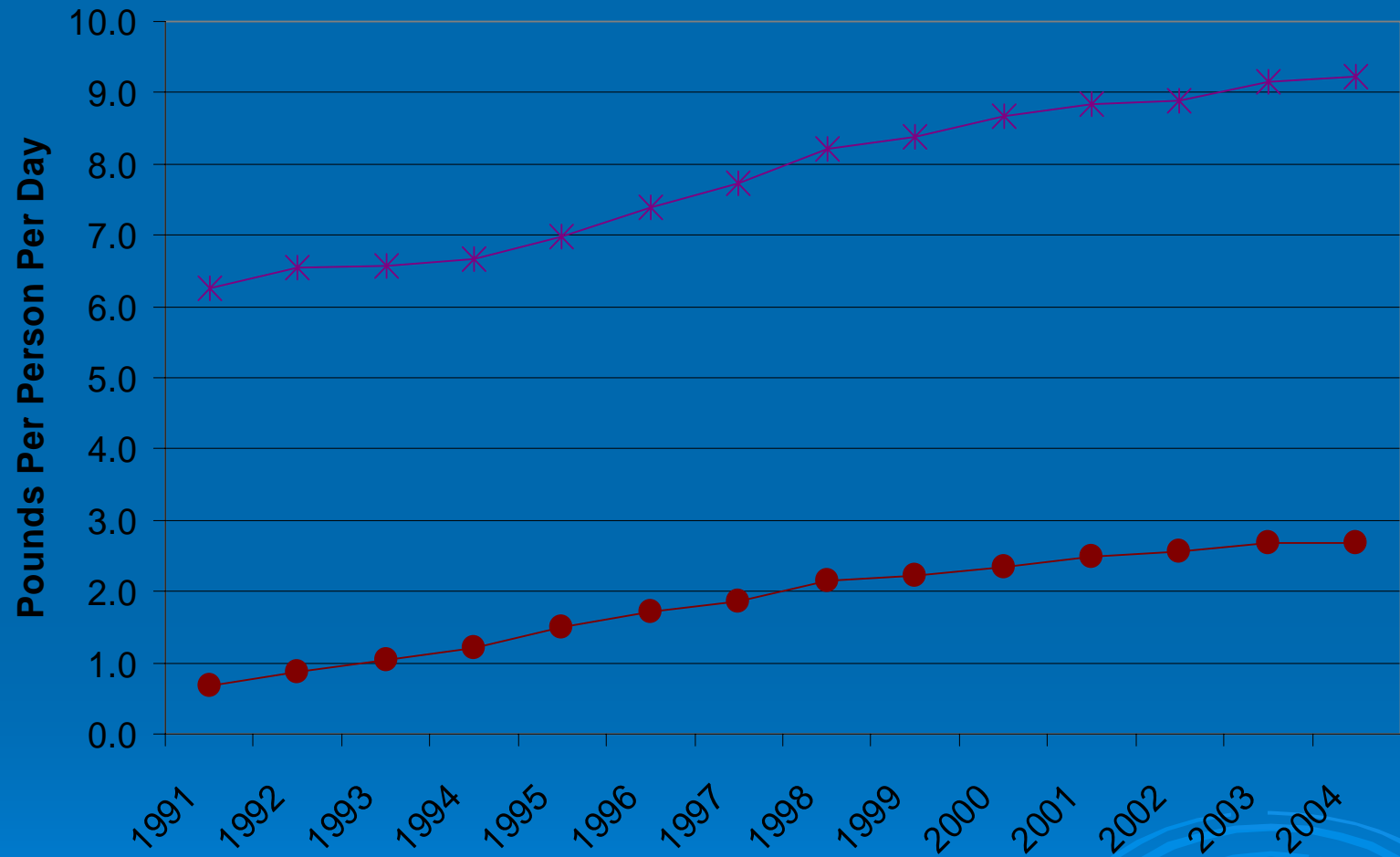
Presented By:
Ron Bishop, P.E.
David Wood, P.G.



USA Waste Generation and Recovery



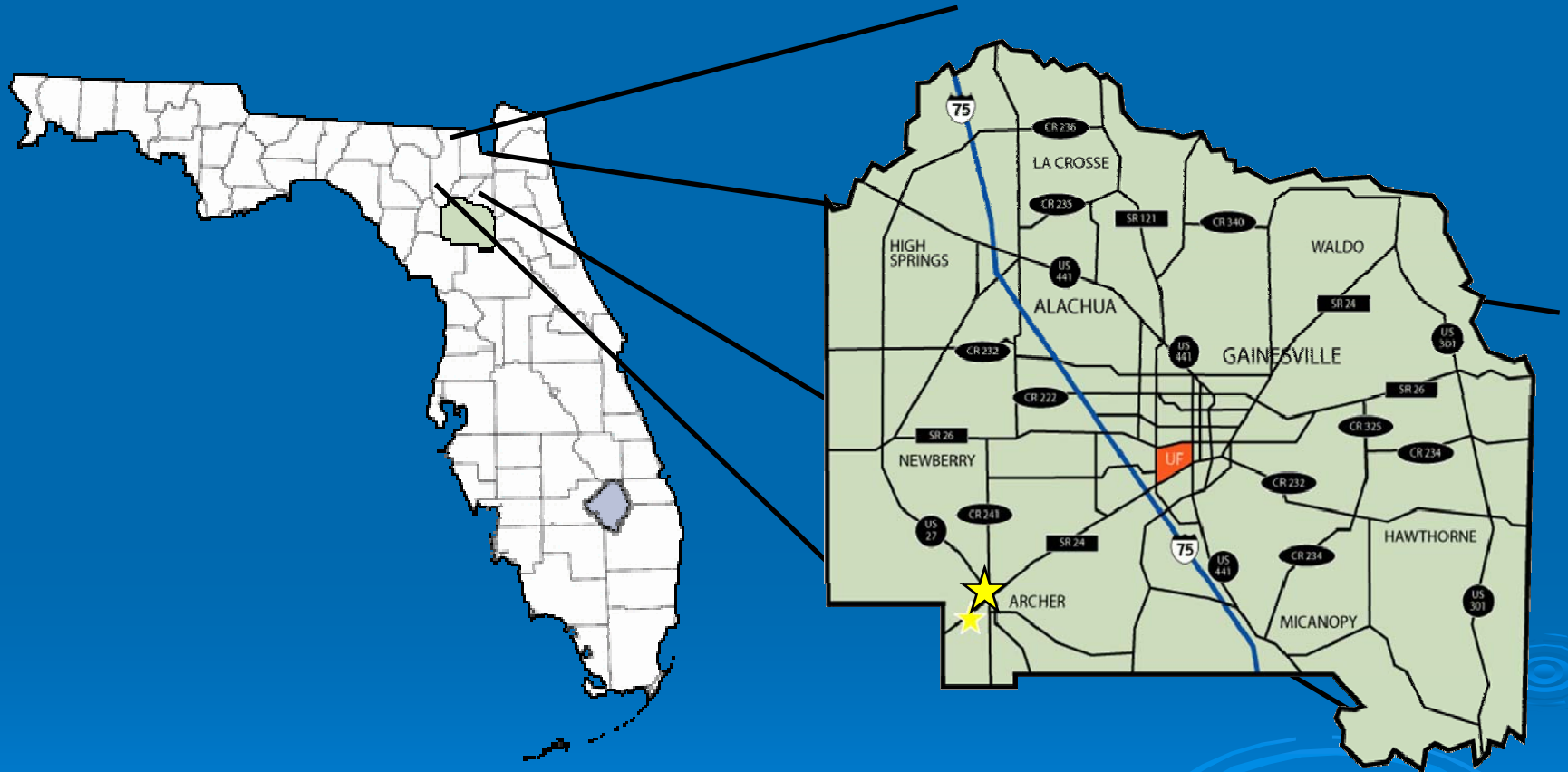
Per Capita Generation and Recovery



—*— Generation

—●— Recovery

Southwest Landfill Location



232 acres in North Central Florida
15 miles southwest of Gainesville

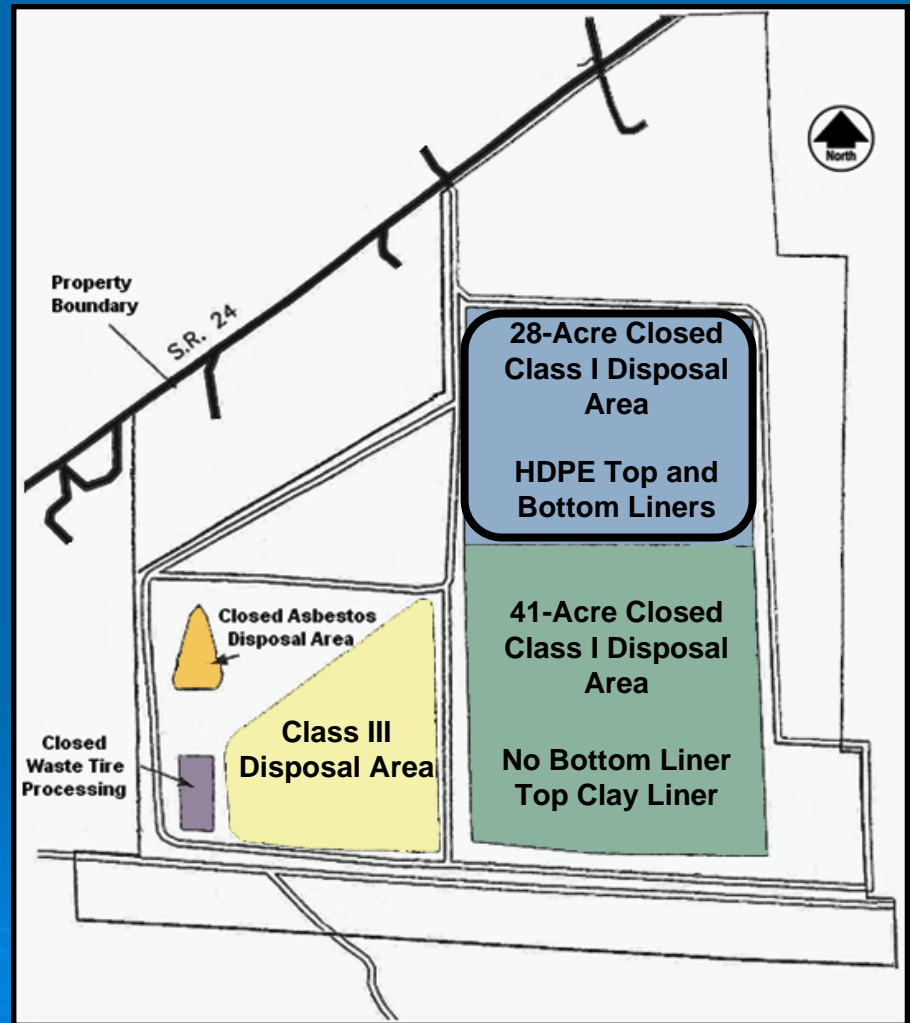
What's it mean?

- Garbage could generate 50 GW (in theory)
- Current installed USA electric capacity:
600 GW



Southwest Landfill History

- Opened November 1973
- UF recirculated Leachate from 1990 to 1995
- Closed December 1998
- FDEP approved resumption of recirculation in 2002
- FDEP approved adding groundwater in 2004



28-Acre Lined Cell

- Composite bottom liner protects the aquifer
- HDPE top liner captures explosive methane gas



Swamp Gas Alert!

EPA and FDEP consider
“Bio-reactors” to be
experimental...Caution

- Increased gas emissions and odors
- Fire potential
- Slope instability
- Liner instability
- Surface seeps



What is a “Bio-reactor?”

A landfill that has water added to stimulate biodegradation

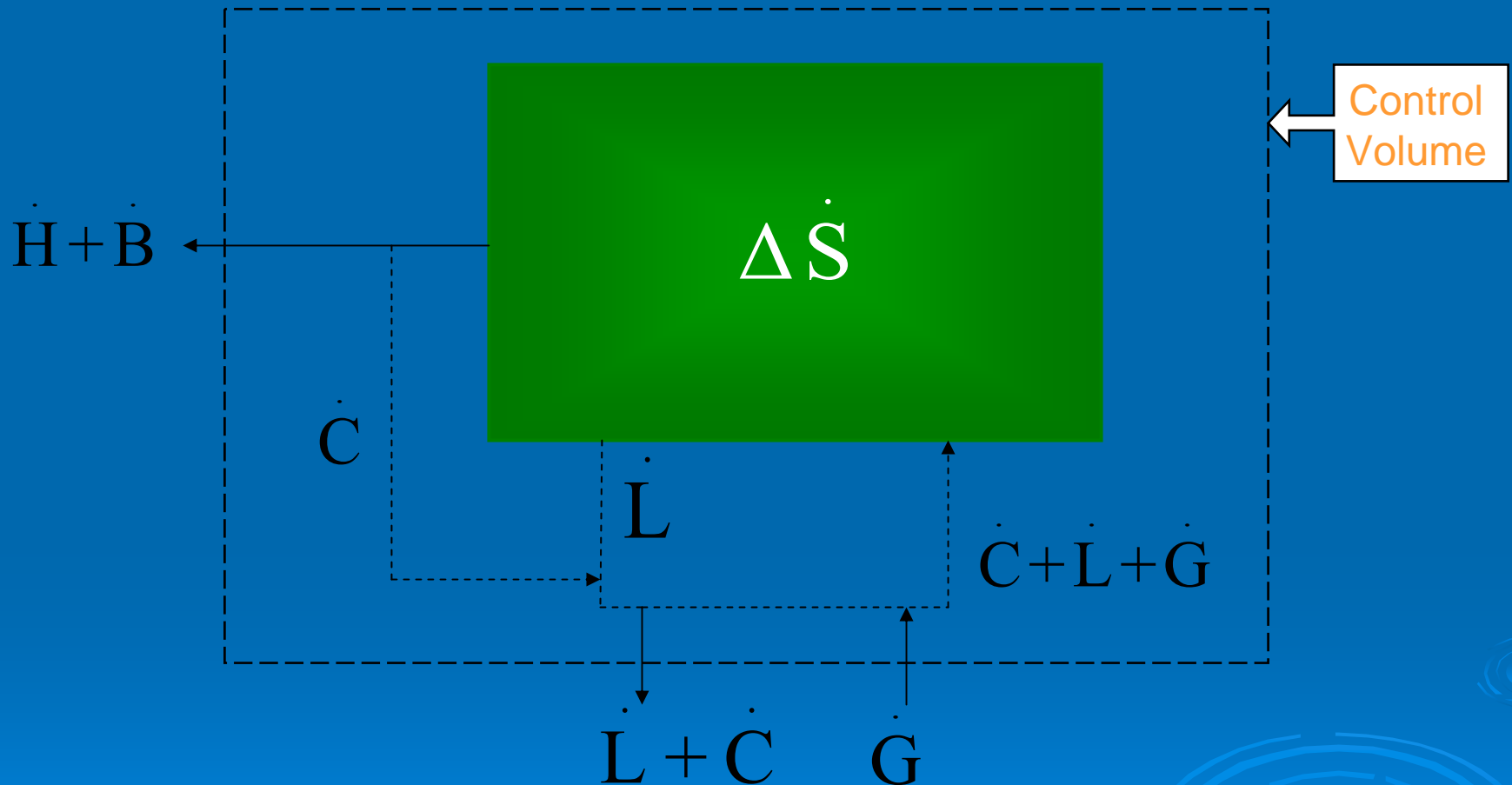
Can use a variety of liquids, including

- Leachate
- Sludges
- Waste or pure water

The Goal:

Maintain moisture near Field Capacity

Overall Mass Balance



$$\Delta \dot{S} = \dot{G} - (\dot{B} + \dot{H} + \dot{L} + \dot{C})$$

What is Leachate?

	Leachate:	Seawater:
Chloride:	2,000	19,400 ppm
Sodium:	1,100	10,700
Sulfate:	0	904
Magnesium:	0	1,290
Calcium:	0	411
Bicarbonate:	900	150
Iron:	2,400	0.01
Ammonia:	900	<1
Color:	Coffee	Colorless

Leachate Recirculation

- 15 million gallons have been recirculated from July 17, 2003 through Dec. 22, 2005 (40kgpd)
- 3.7 million gallons of external groundwater were added from June 1, 2004 to February 31, 2005

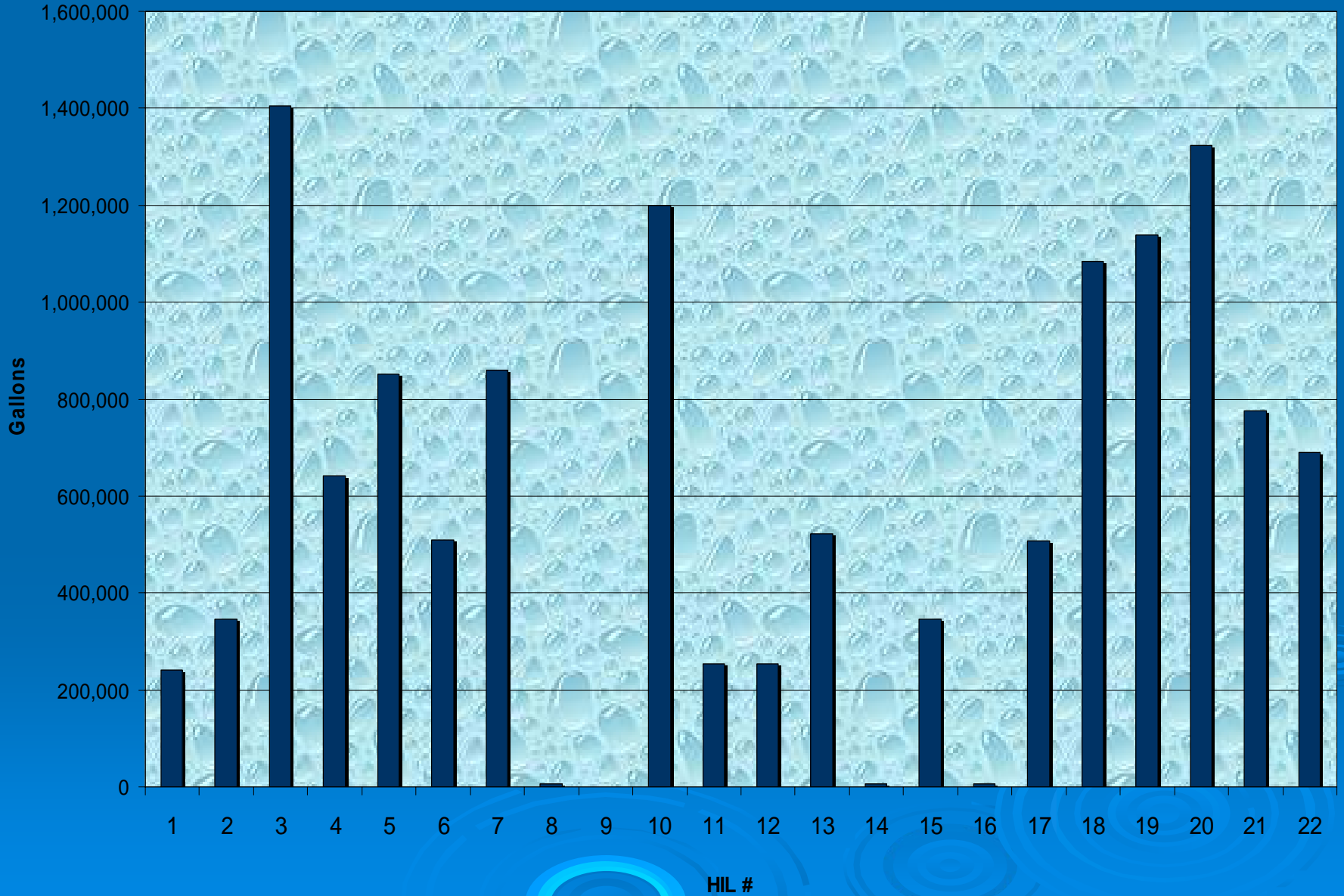


Leachate Recirculation System

1. Leachate is drained by gravity
2. Accumulated in a sump
3. Pumped back into the landfill
 - 5 Horizontal Gas Wells – Top
 - 22 Horizontal Injection Lines - Interior



Cumulative Recirculation into HIL's (as of 12/30/05)



Recirculation Operational Issues

- Distribution of leachate
- Seepage
- Instrument failure
- Interference with gas collection



Leachate Recirculation Advantages

- Eliminates need for hauling
- Stabilizes waste quickly
- Stimulates landfill gas production

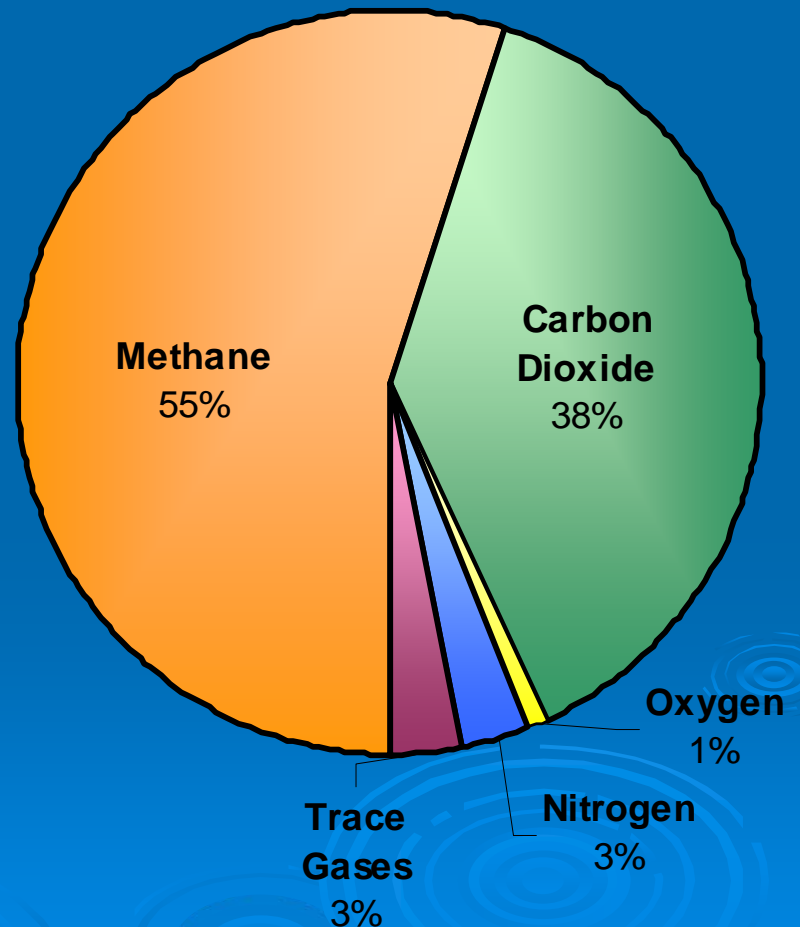


What is Landfill Gas?

- LFG is dangerous
- Explosive as a 5 to 15 % mixture in air
- LFG is valuable
- Has about 55% the fuel value of natural gas

Landfill Gas – Produced from decomposition of organic material; aka Swamp Gas

Constituents of Landfill Gas



Landfill Gas to Energy

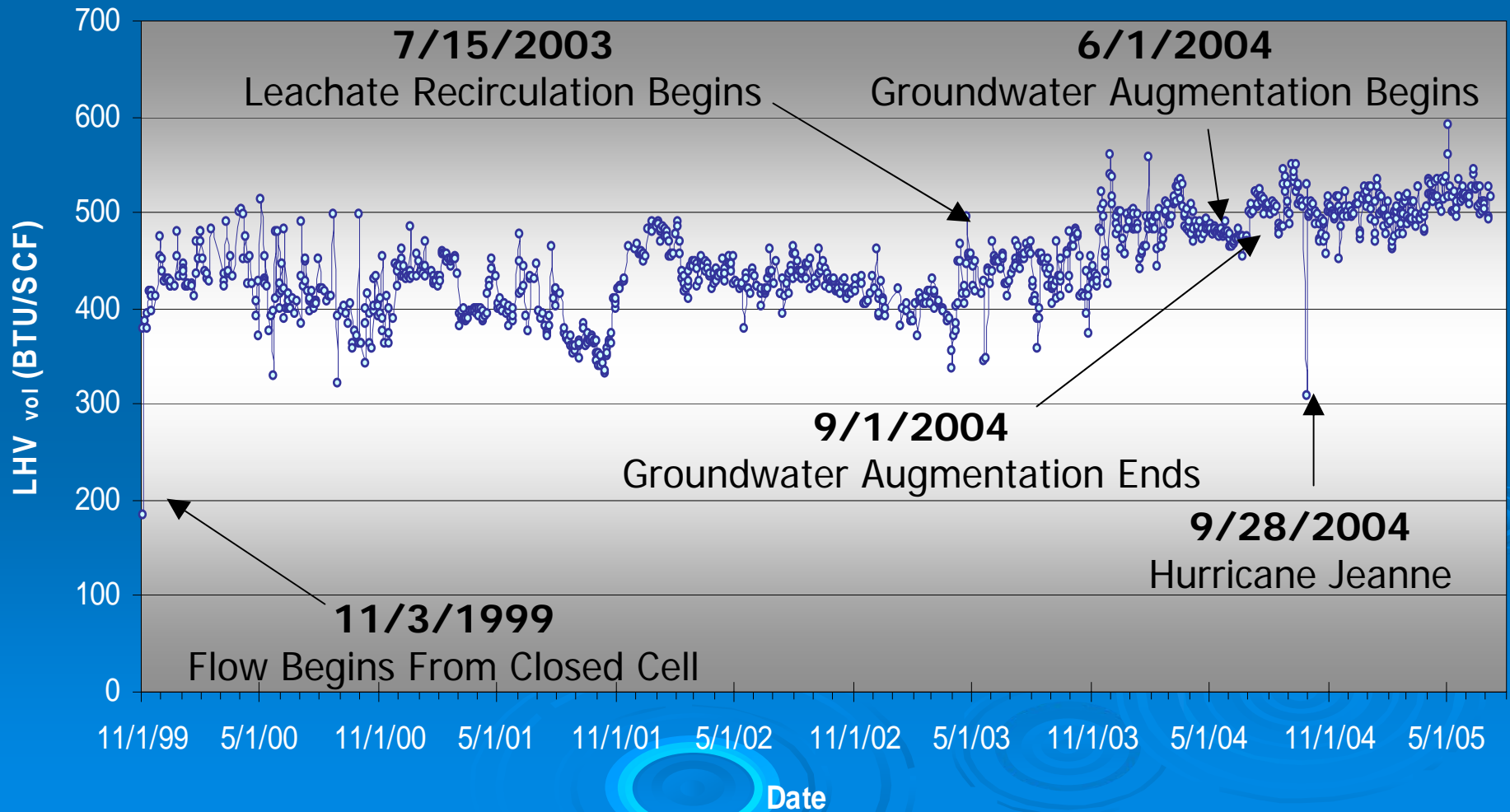
- Began in December 2003
- Partnership with Gainesville Regional Utilities (GRU)
- A single unit produces up to 920 kW



Landfill Gas to Energy System

1. Landfill gas is collected by applying a vacuum through 5 horizontal and 27 vertical gas wells and 20 cleanouts
2. Pressurized to 3 psi
3. Delivered to GRU's generators
4. Converted to electricity

Landfill Gas Lower Heating Values



Landfill Gas to Energy Advantages

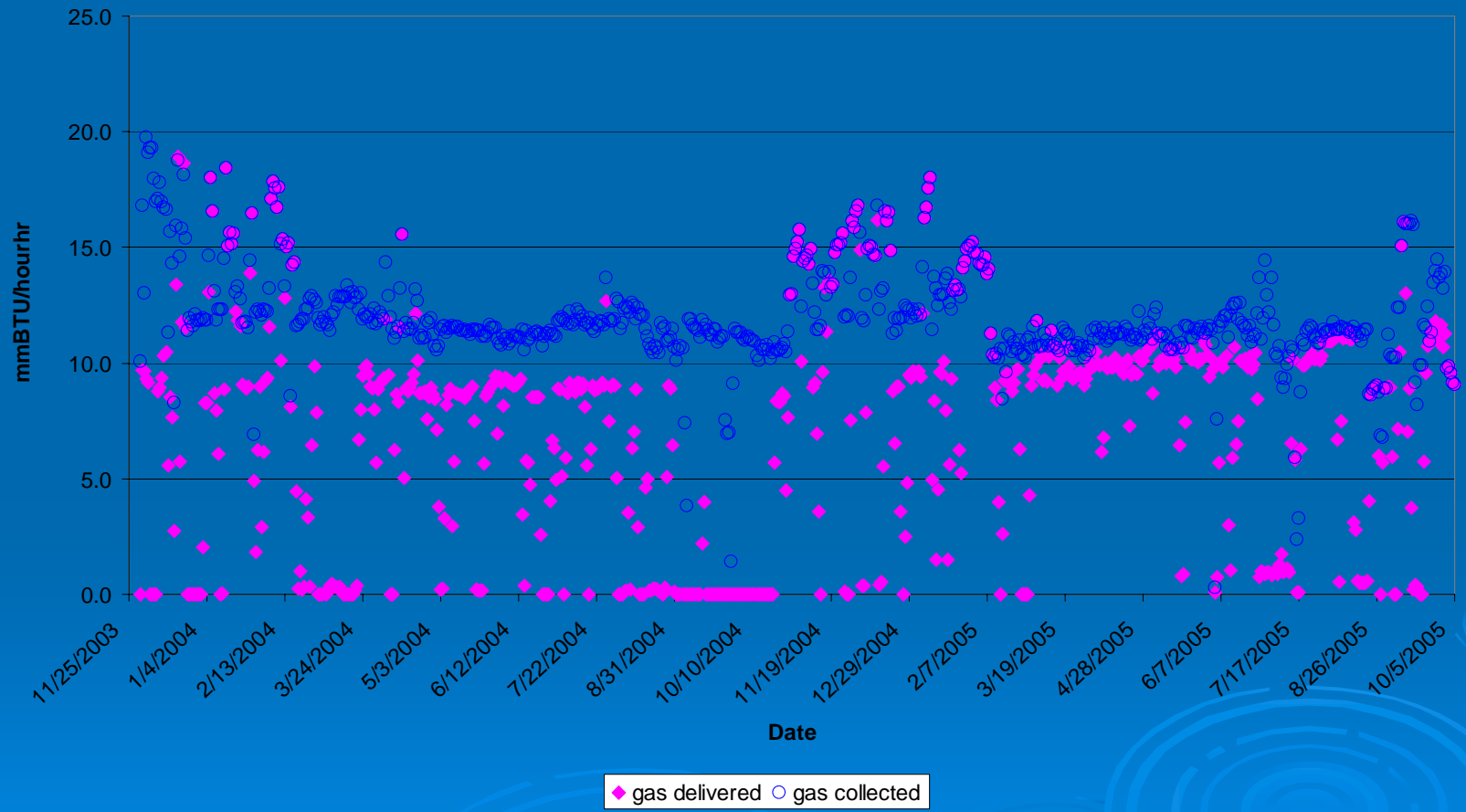
- Utilizes a renewable energy source (biomass)
- Reduces greenhouse emissions
- Generates revenue -- county projects

5-year payback (2008)

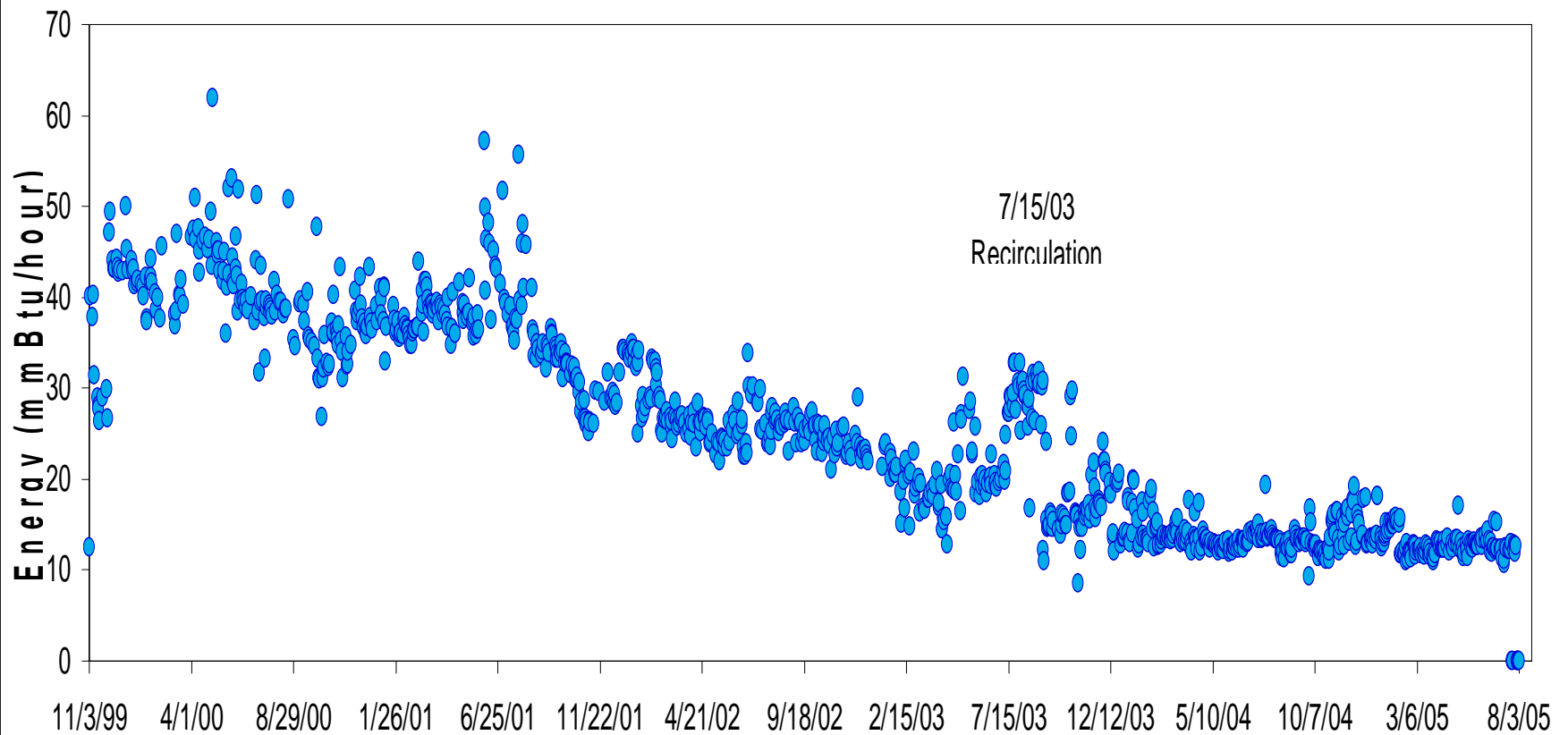
- Supplements traditional energy production



Delivered & Collected Landfill Gas December 2003-December 2005



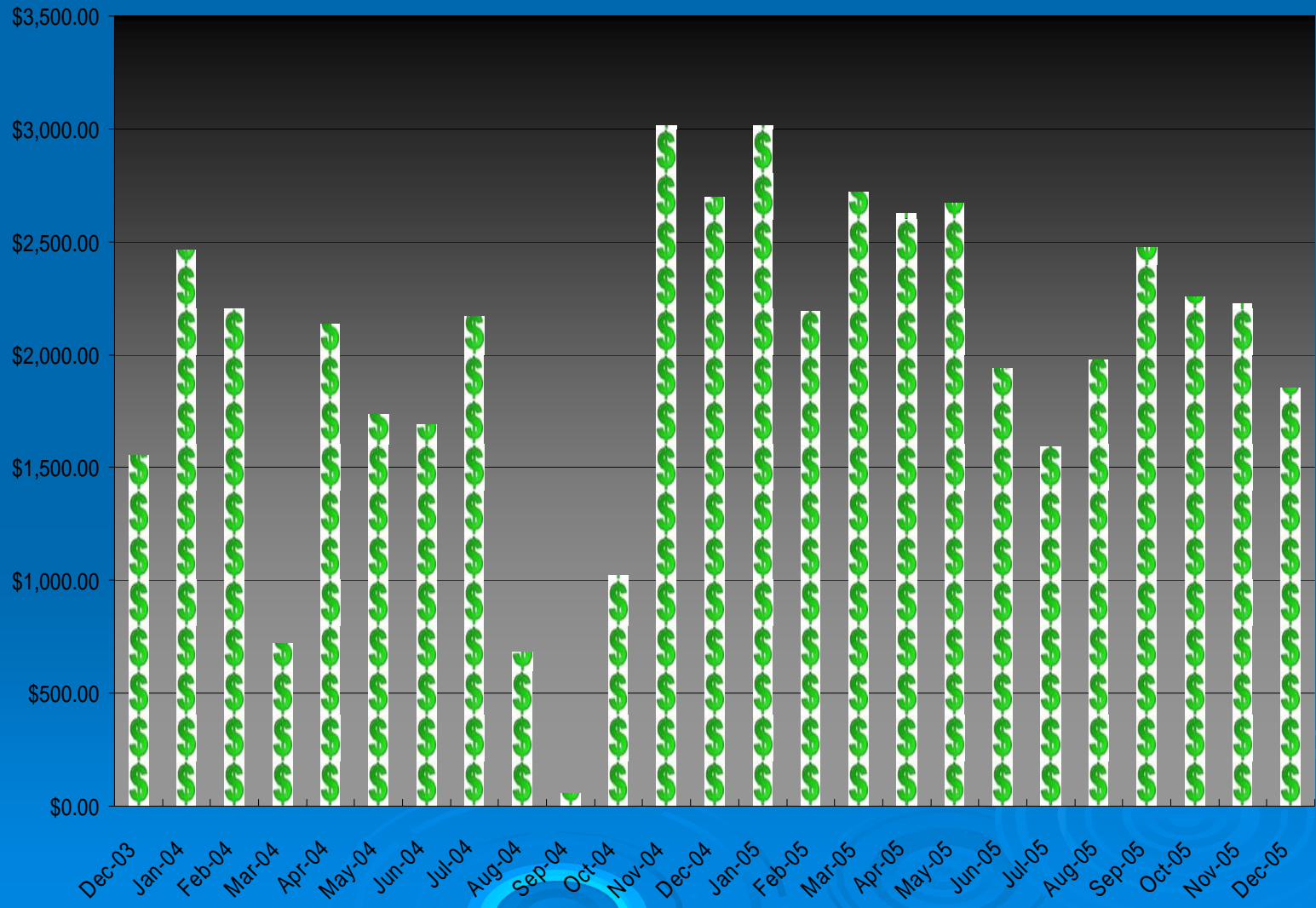
Energy Production at the SWLF Since Closure



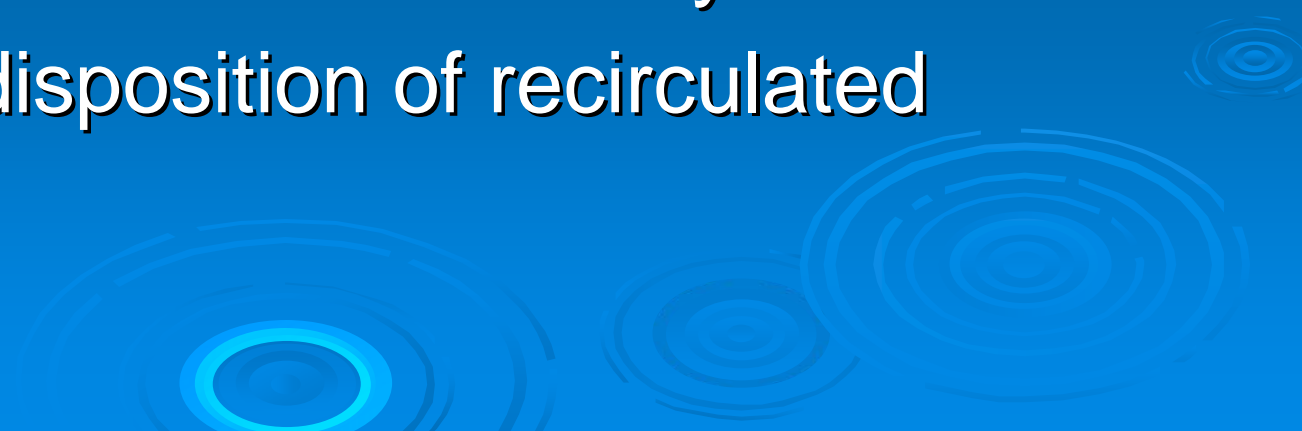
Operational Issues

- Instrument failure
- Storm activity
- Liner Design (air intrusion)
- Communication between gas collection system and Generators
- Daily temperature variation affects AF ratio
- Gas utilization ratio –
1st Year 50%, 2nd Year >70%

BIOGAS SOLD
Dec 2003 - Dec 2005



Any questions?

- What is the impact of recirculation on leachate quality and quantity?
 - How has recirculation affected the expected – i.e. the Dry Tomb – gas production curve?
 - Are bio-reactors economically viable?
 - Eventual disposition of recirculated liquids?
- 
- The bottom right corner of the slide features several decorative concentric circles in a lighter blue shade, resembling ripples on water.

Year	Generati on	Recove r y	%Recovery	Generation	Recove r y	Populat io n	Power Equiv alent
1991	288	31	11%	6.3	0.67	252	29
1992	305	41	13%	6.6	0.88	255	31
1993	309	49	16%	6.6	1.04	258	31
1994	316	57	18%	6.7	1.20	260	32
1995	335	72	21%	7.0	1.50	263	34
1996	358	83	23%	7.4	1.72	265	36
1997	378	91	24%	7.7	1.86	268	38
1998	405	106	26%	8.2	2.15	270	41
1999	417	111	27%	8.4	2.23	273	42
2000	446	120	27%	8.7	2.33	282	45
2001	460	129	28%	8.8	2.48	285	46
2002	467	134	29%	8.9	2.55	288	47
2003	486	142	29%	9.2	2.67	291	49
2004	495	144	29%	9.2	2.68	294	50