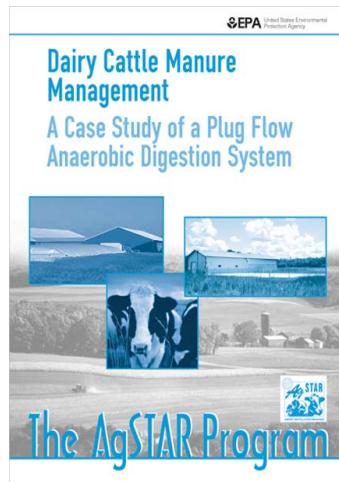
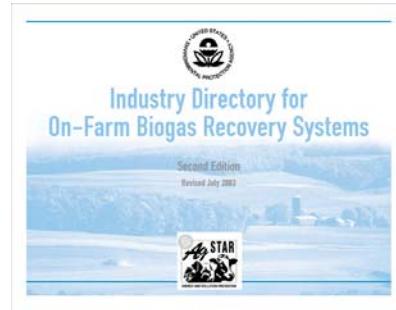
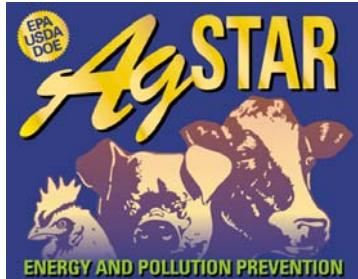


Livestock Waste Technologies for Energy Production and Pollution Control *A Global Perspective*

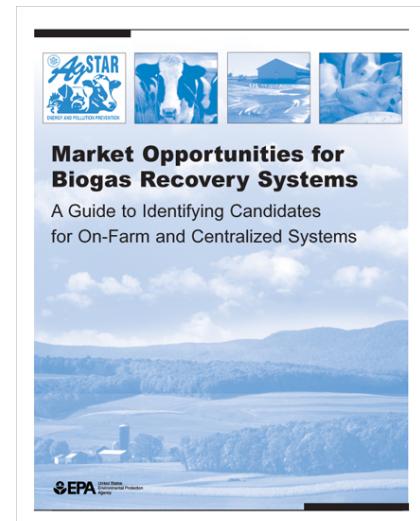
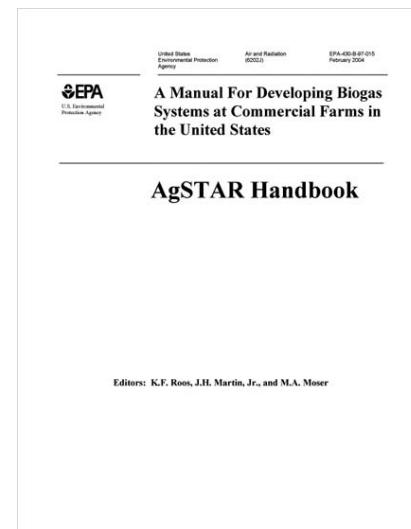
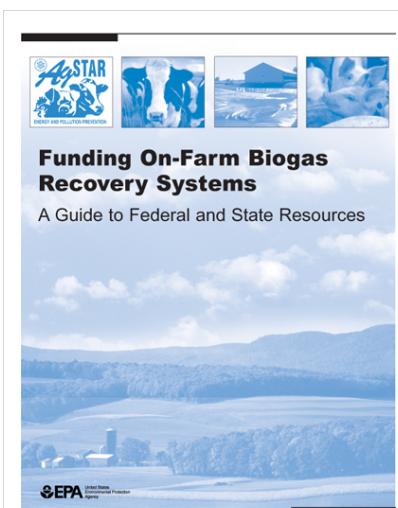
Kurt F. Roos
AgSTAR Program
U.S. Environmental Protection Agency

BioEnergy and Sustainable Technology Society
University of Florida – January 18, 2006



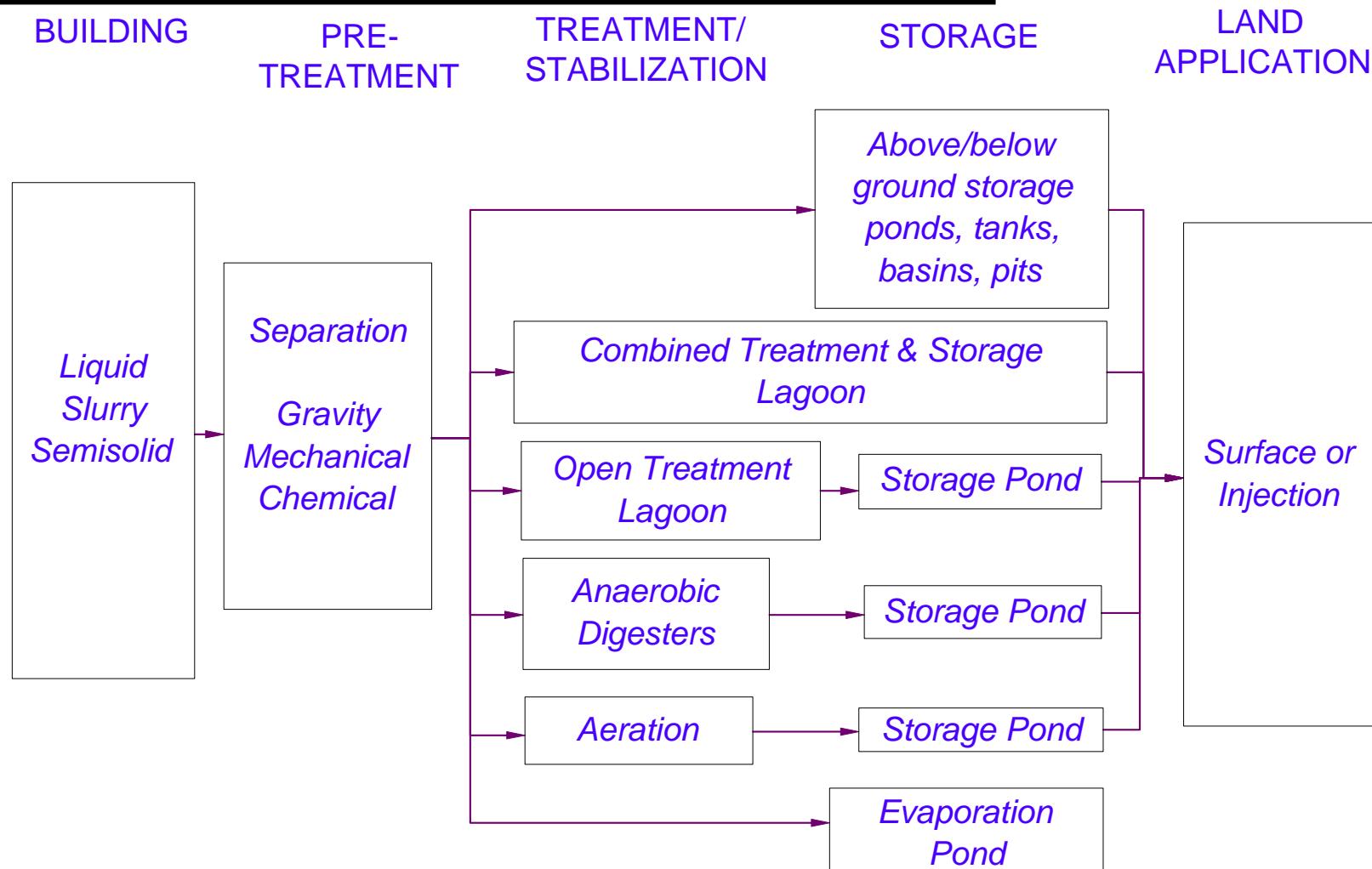


AgSTAR Program





Introduction: Farm Processes





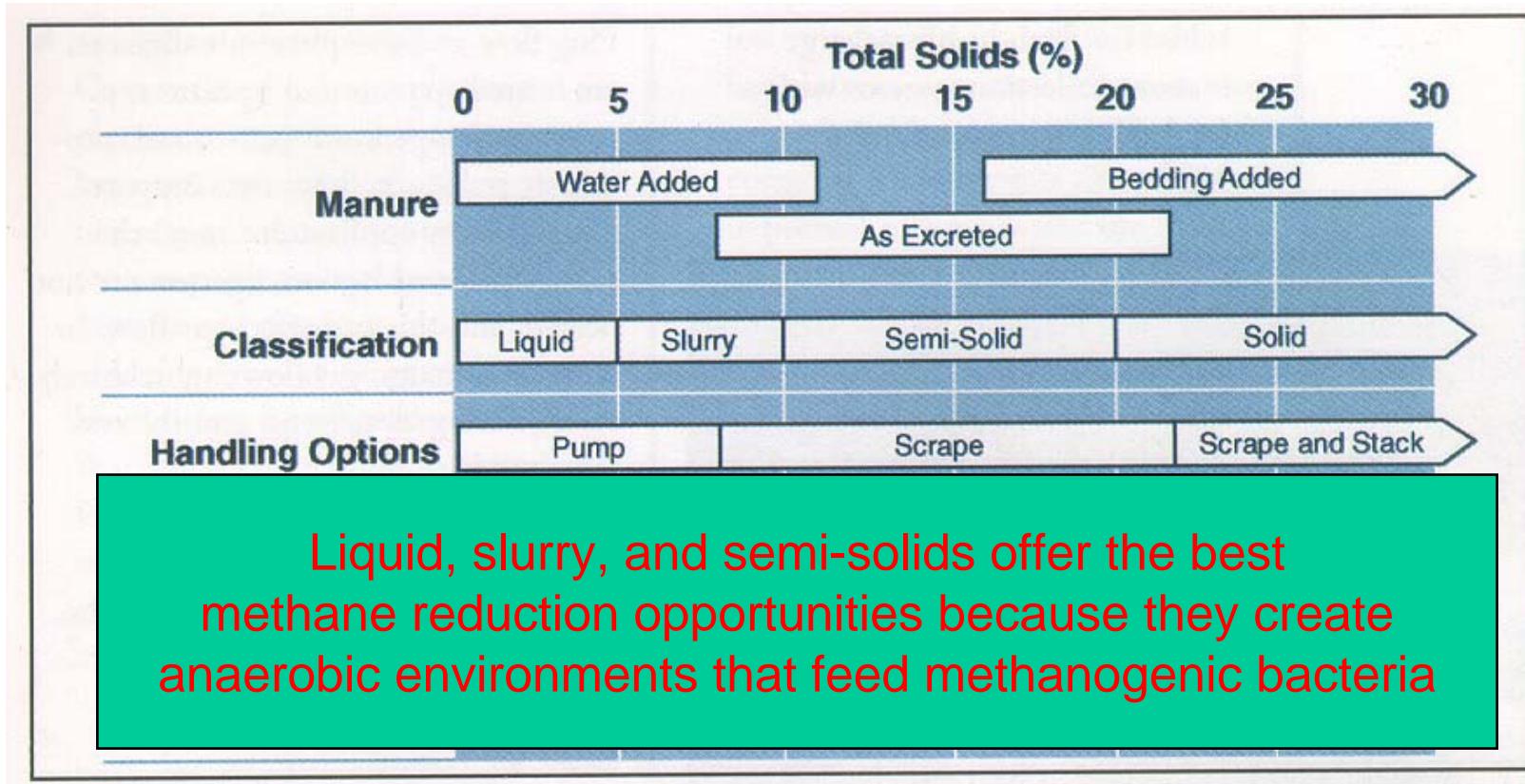
Waste System Considerations

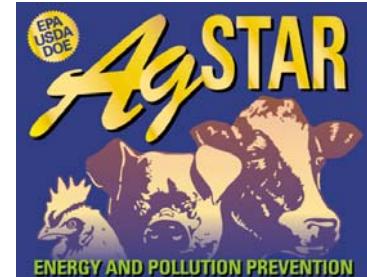
- Livestock waste are high strength materials, comparatively 10-100 times stronger than sewage
- Wastes can pollute and cause disease when improperly disposed
- Main polluting elements:
 - High organic fraction (BOD and COD)
 - Fish kills – competes for dissolved oxygen
 - Odor attracts fly and other disease transmission vectors
 - Emits methane - greenhouse gas
 - Contain nutrients – nitrogen phosphorus and other
 - Causes eutrophication in surface waters
 - Can mutate plants when over applied or volatilized
 - Contain an array of bacteria, pathogens and other disease causing organisms
 - E. coli, Staph., Strep, Ascaris, etc.

- Livestock wastes are agricultural resources -
Challenge is to cost effectively manage wastes with
consideration to human, water, air, and land impacts



Wastes are Handled in Different Ways





Methane Emissions are Dependent on Waste System

Factors effecting methane emissions:

- 1) Manure type
- 2) Manure handling (liquid, slurry, semi-solid, solid)
- 3) Temperature and time

Climate	AMWS Systems and Methane Emission Factor by Climate Type								
	Manure Management System								
	Lagoon	Liquid and Slurry	Solid Storage	Dry lot	Pit <1 month	Pit >1 month	Daily Spread	Digester	Other
Cool	90%	10%	1%	1%	5%	10%	0.10%	10%	1%
Temperate	90%	35%	1.50%	1.50%	18%	35%	0.50%	10%	1%
Warm	90%	65%	2%	5%	33%	65%	1%	10%	1%



Lagoons



Liquid/Slurry storage
ponds, pits, tanks



Calculating Methane Reductions

Example: 500 cow dairy with varying baseline waste management systems in a warm climate

		Waste System Types		
		Daily Spread	Liquid/Slurry	Lagoon
		Storage		
(A) Baseline Farm - MCF	Baseline Methane Emission - MT/yr	1%	65%	90%
		1.9	120.3	166.6
(B) MT Combusted CH ₄ /Year ¹		185	185	185
(C) MT CO ₂ Utility Emission Offset (as CH ₄)		32	32	32
(D) Refractory Emission ²	@1% biodegradable VS	1.9	1.9	1.9
	MT Methane Reduction/Year ³	0.0	-118.5	-164.8
	as CO ₂	0	-2,488	-3,460
	as C _{arbon} E _{quivalent}	0	-679	-944

Notes:

¹ For this farm energy capacity is about 80 kW. Energy output is about 69 kWh/hr.

² Remaining biodegradable VS results in refractory emissions, assumed

³ Positive value indicates increase in emission



Overview: Potential Methane Reducing Options

- Aeration – energy is used to provide oxygen to meet oxygen demand of waste (1 lbs. BOD requires 1 HP)
 - energy intensive and very expensive
 - used as tertiary treatment in sewage to meet discharge requirement
 - residual solids become problematic
 - Can produce nitrous oxide - much higher GWP
- Shifting liquid/slurry handling to solid manure handling
 - very limited because of scale
 - more economical to flush manure from confined production systems (pigs and dairy)
- Anaerobic digesters
 - consistent with farm waste handling objectives
 - oxygen demand satisfied anaerobically
 - produces biogas providing farm energy opportunities





What are Anaerobic Digesters?

Biological treatment/stabilization systems that collect and combust off-gases.

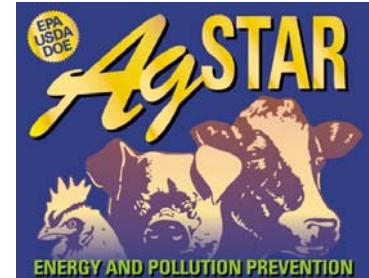
Offer Air Quality benefits

- Control odors from storage and field application
- Reduces Greenhouse gases (methane)
- Controls other emissions (H₂S, ammonia)

Offer Water Quality benefits

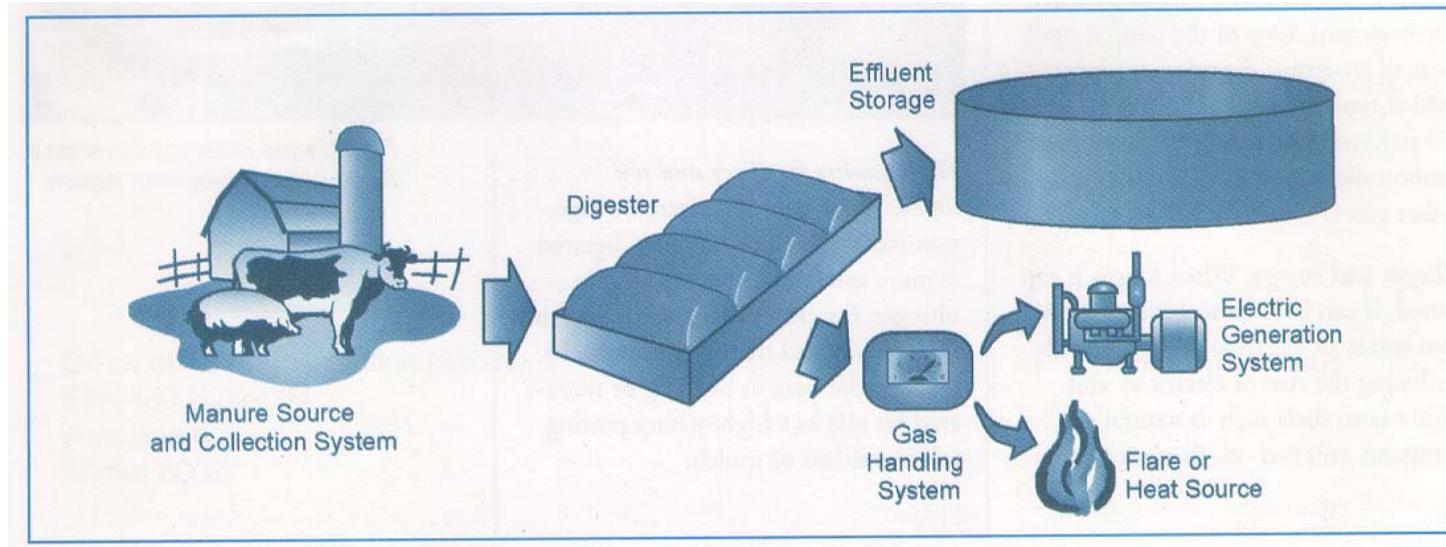
- Stabilize manure organics (BOD)
- Significantly reduce pathogens
- Provide nutrient management predictability and flexibility

Offer return on Investment.....Energy revenues



Anaerobic Digester Components

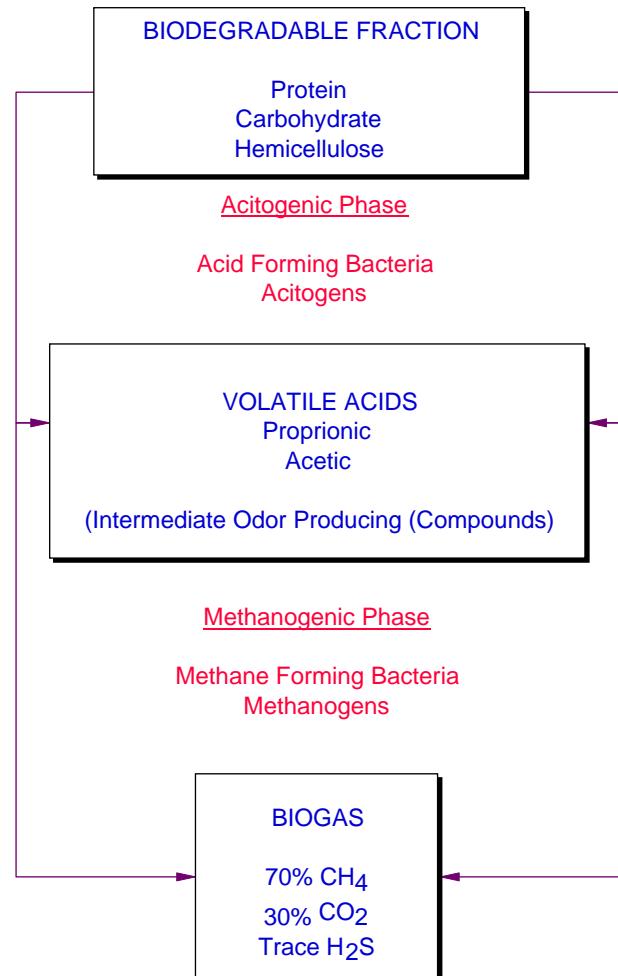
Digesters separate manure treatment from storage functions which can result in lower initial installation costs for new or expanding farms



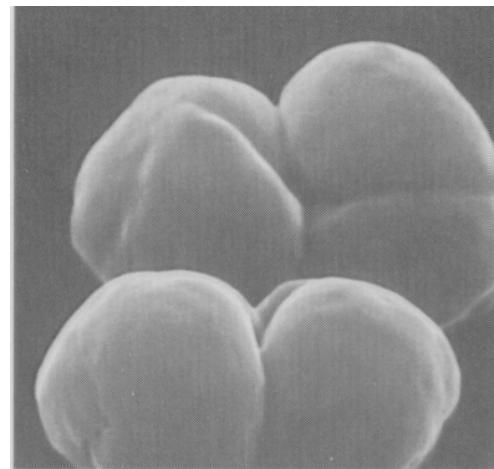


What Makes Digesters work?

Anaerobic digestion is a biological process. It occurs in an oxygen free environment.

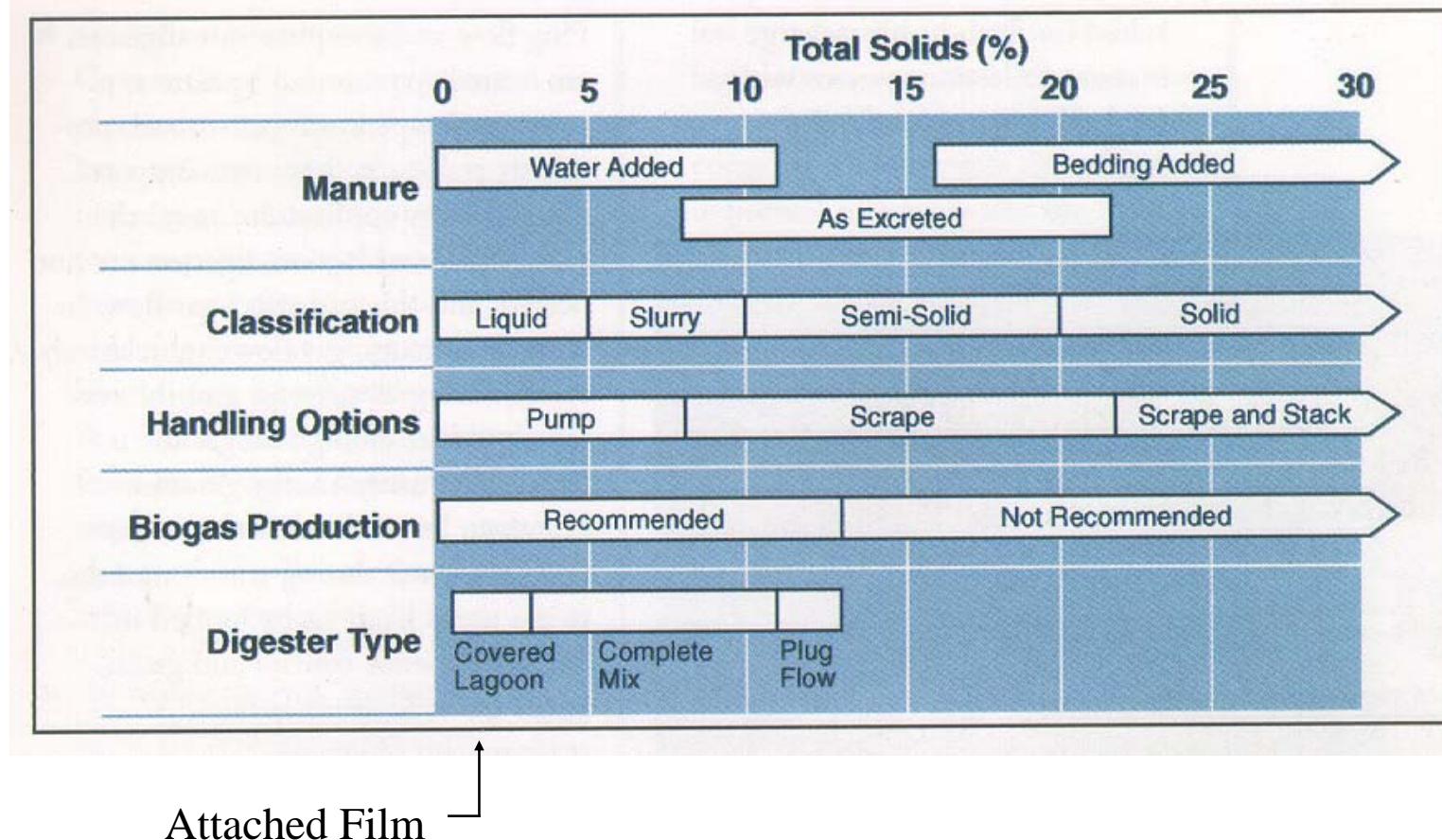


Methanogens



Appropriate Digester Selection?

- Hog and Dairy industry constitute >90% of market potential





Unheated Digesters

Covered Lagoon Digester Bank-to-Bank Cover



Modular Cover



Attached Media





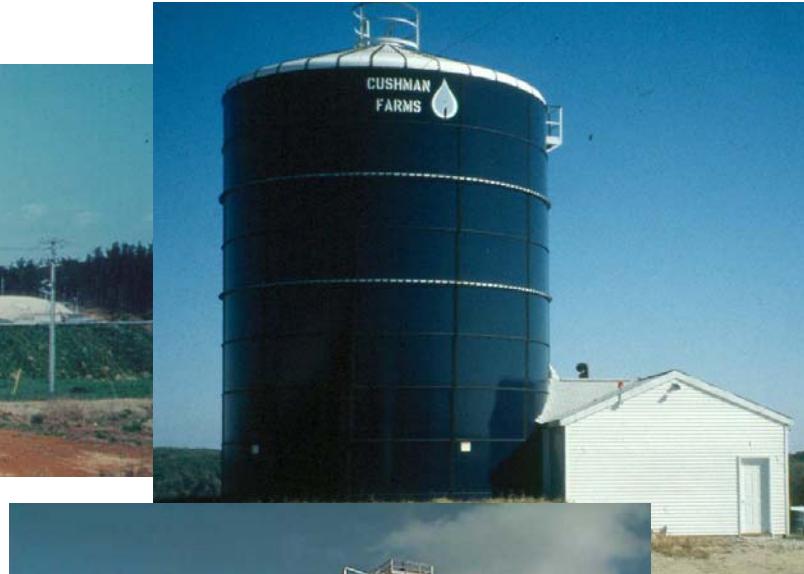
More Unheated Digesters

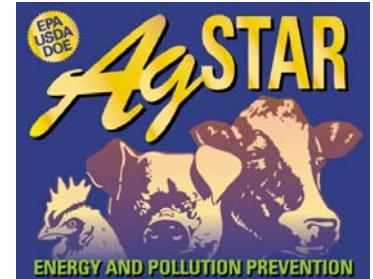
Small - Intermediate Scale Digesters





Heated (Mesophilic) Mixed Digesters





Heated (Mesophilic) Plug Flow Digesters

Used for Dairy only w/ Separation





Gas Use: *Electrical Generation*

Recip. Engines 40-150kW



C
O
M
P
O
N
E
N
T
S

Gas Handling and Transmission



Engine Controller



Electric Metering



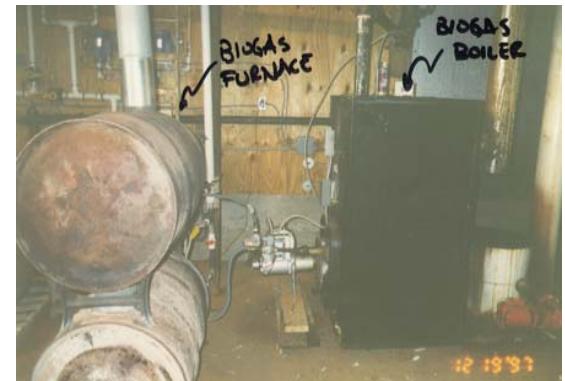


Gas Use: Heat

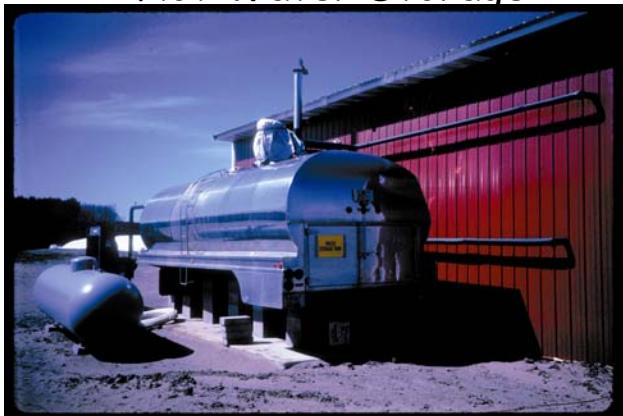
Boilers



Forced Air



Hot Water Storage



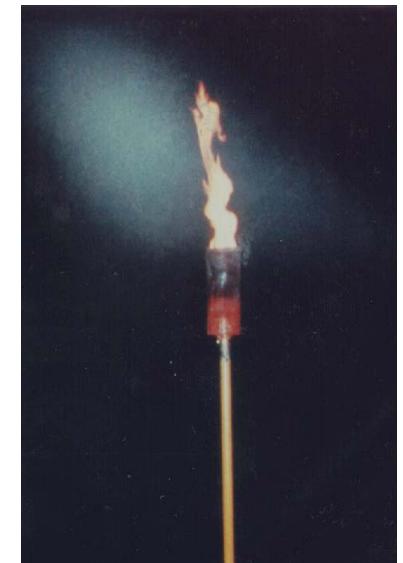
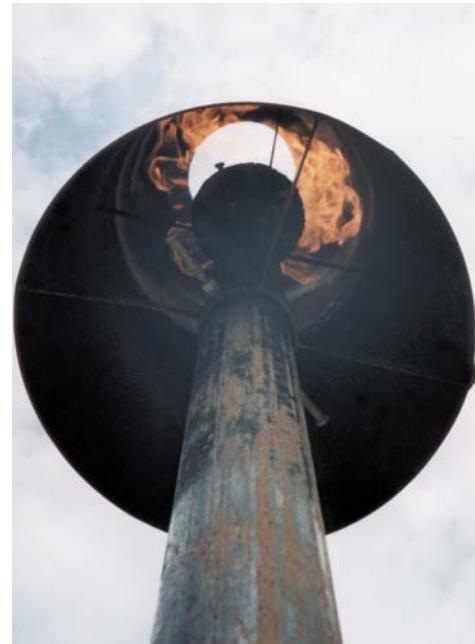
Hot Water Use





Gas Use: *Flares*

Odor Control and Greenhouse Gas Mitigation





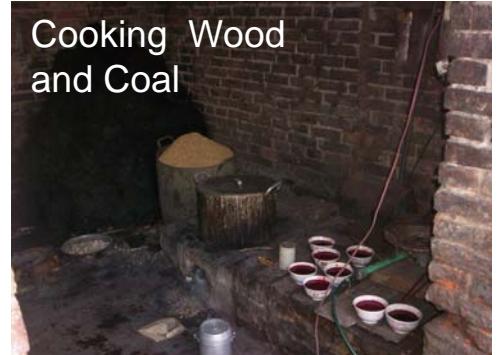
Other Gas Use Options



Heat lamps
and light



Cooking Propane



Cooking Wood
and Coal



Shaft Power



Pumps



Environmental Retrofit

Retrofit Plan



Before



After





Covered Lagoon

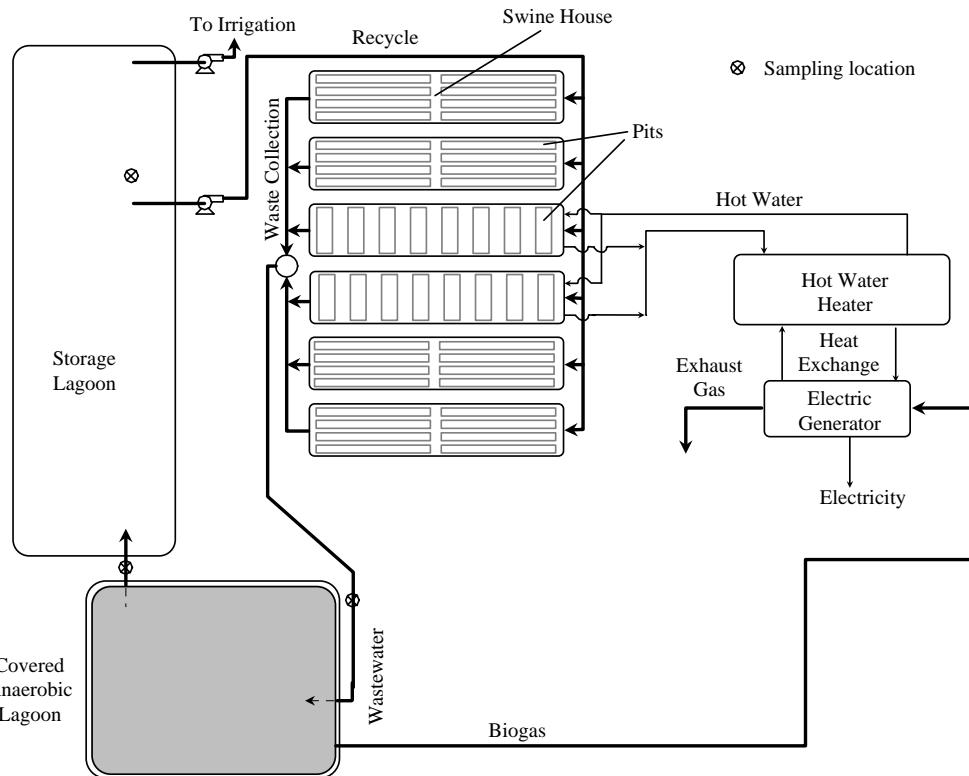
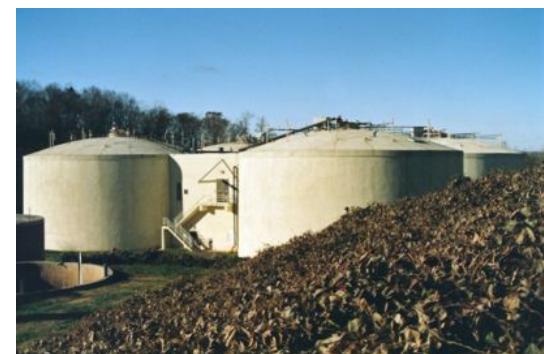


Fig. 1. A Schematic of Covered Anaerobic Lagoon System for Manure Management at Barham Farm.



Project Types

- On-Farm or Farm Scale: System is owned and operated by farm owner/manager
 - Currently the predominant project type in the U.S.
- Regional or Centralized Digesters: Off farm management and operation with a third party
 - Ideally located at a large energy (electric or heat) consuming source or interconnection point (feed mills or utility substation)





General Costs: *Livestock Basis*

Digester Type	Cost per Cow (1,400 lbs.)
Attached Media	\$500-800
Complete Mix	\$400-700
Covered Lagoon	\$300-1,000
Plug Flow	\$400-700

Swine equivalents: 4 sows = cow; 10 feeder pigs = cow

Note: Cost assumes all manure is collected

Costs include engine gensets and separator (dairy systems)



Caution - Digesters Can Fail!





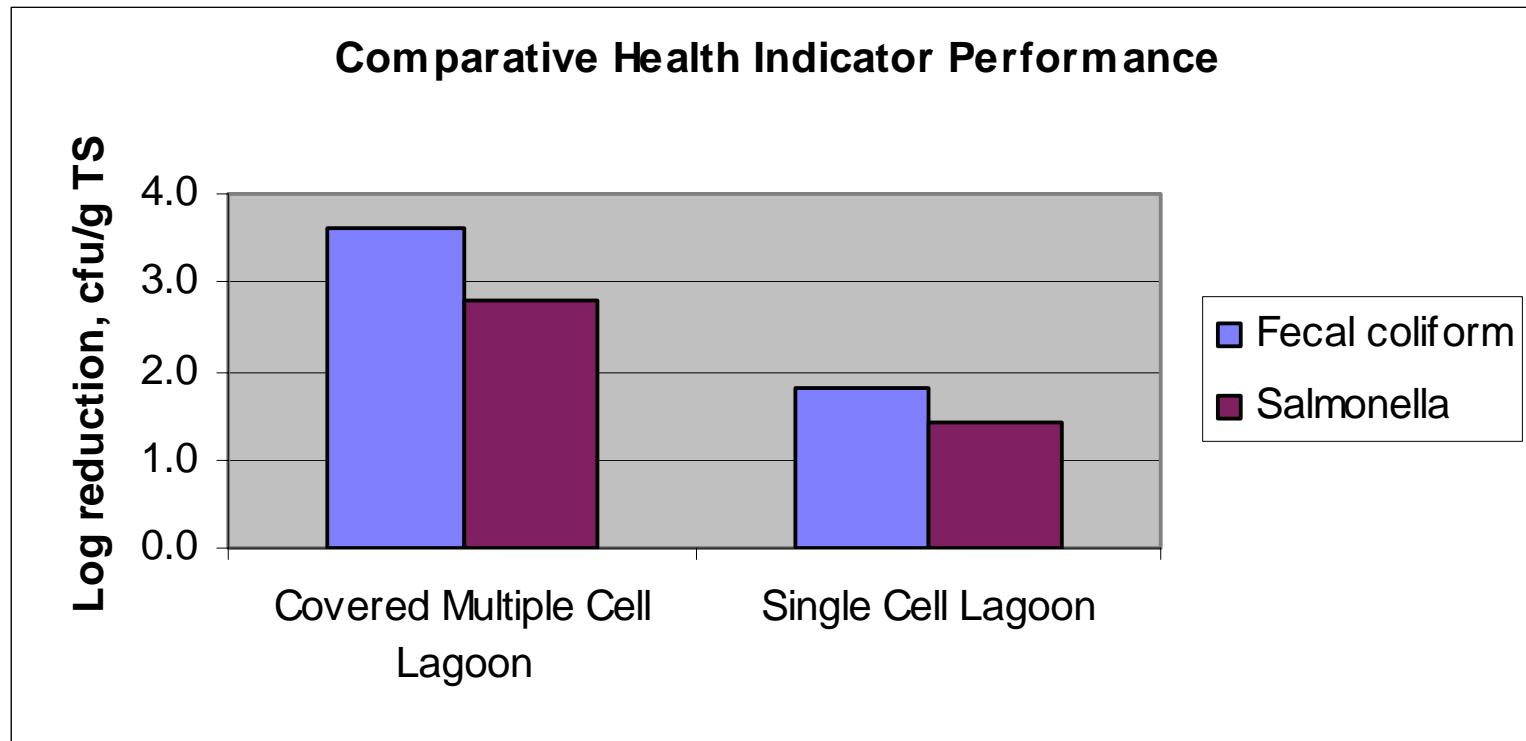
Organic Stabilization and Odor

PARAMETER	Covered lagoon w/ separate storage Reductions, %			Combined treatment storage lagoon Reductions, %
	Covered lagoon	Storage pond	Total	Total
Total solids	90.1	7.7	97.8	95.6
Total volatile solids	95.4	3.7	99.1	98.9
Fixed solids	76.9	18	94.9	91.5
Chemical oxygen demand	97	2.8	99.8	99

Martin J.H. Jr., *A Comparison of the Performance of Three Swine Waste Stabilization Systems*, AgSTAR Program deliverable under contract #68-W7-0068, Draft March 2002

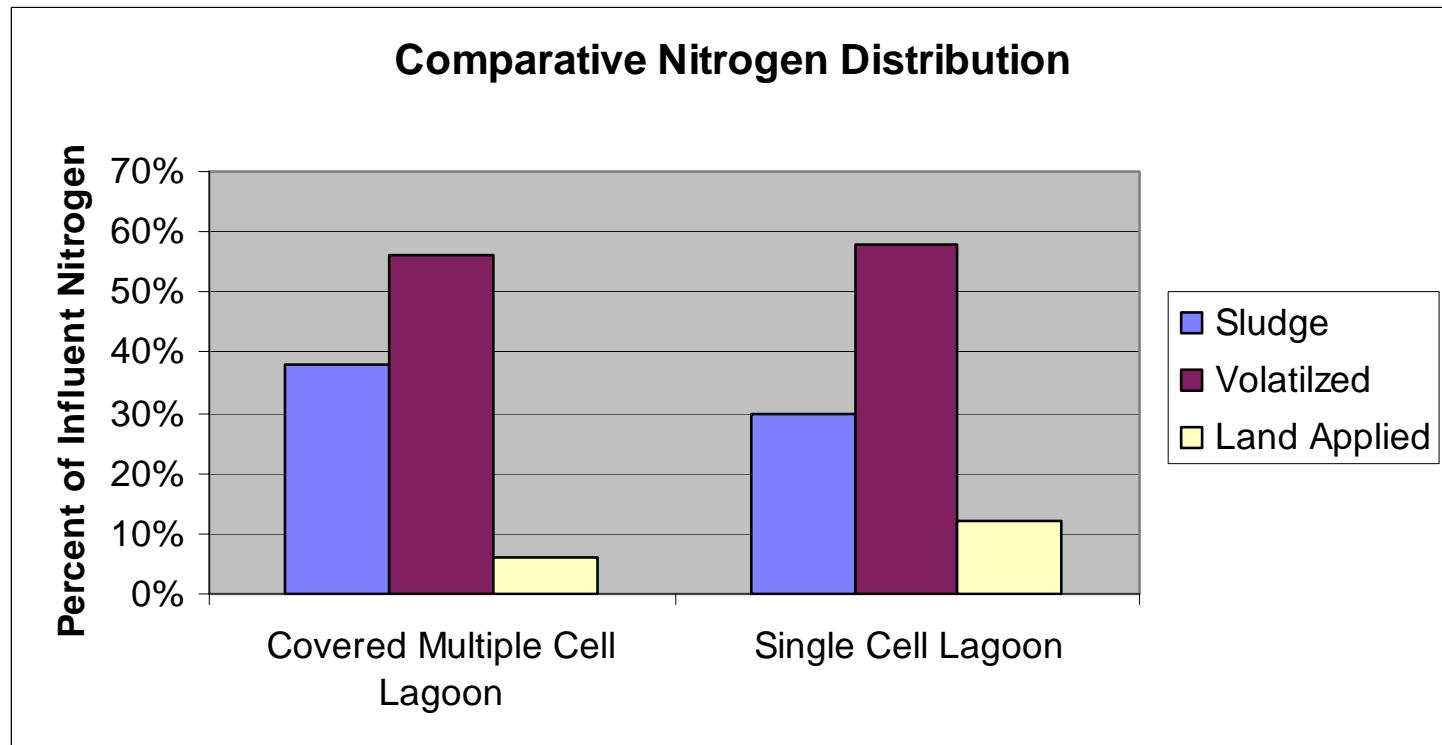


Pathogen Performance





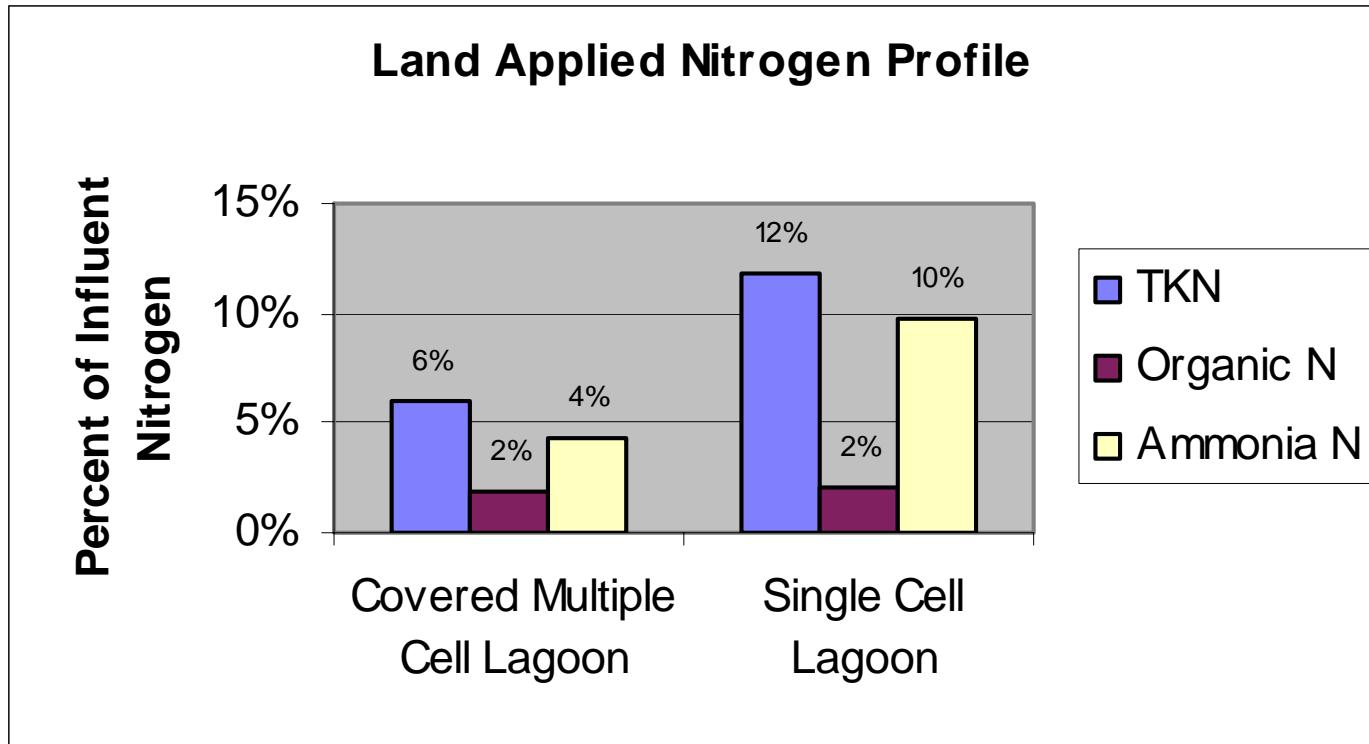
Nitrogen Performance



- Comparative reductions of Phosphorus (Total & Ortho) were @97% for each system



Nitrogen Performance (cont)



- Comparative reductions of Phosphorus (Total & Ortho) were @97% for each system



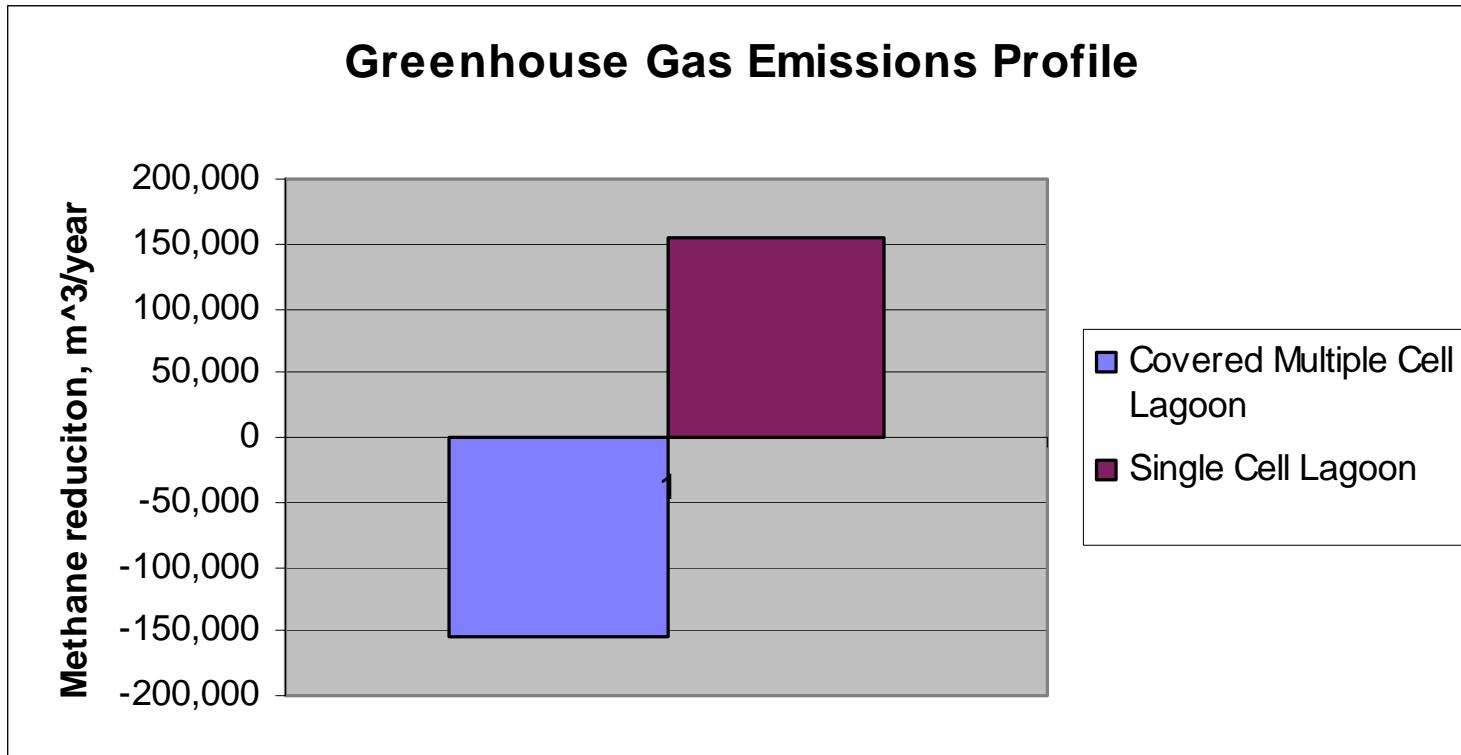
Swine Biogas Profile

Parameter	% by volume
Methane	67.9
Carbon Dioxide	32.1
Hydrogen Sulfide	.05

Martin J.H. Jr., *An Assessment of the Performance of the Colorado Pork, LLC. Anaerobic Digestion and Biogas Utilization System*, AgSTAR Program deliverable under contract #68-W7-0068, Draft March 2003



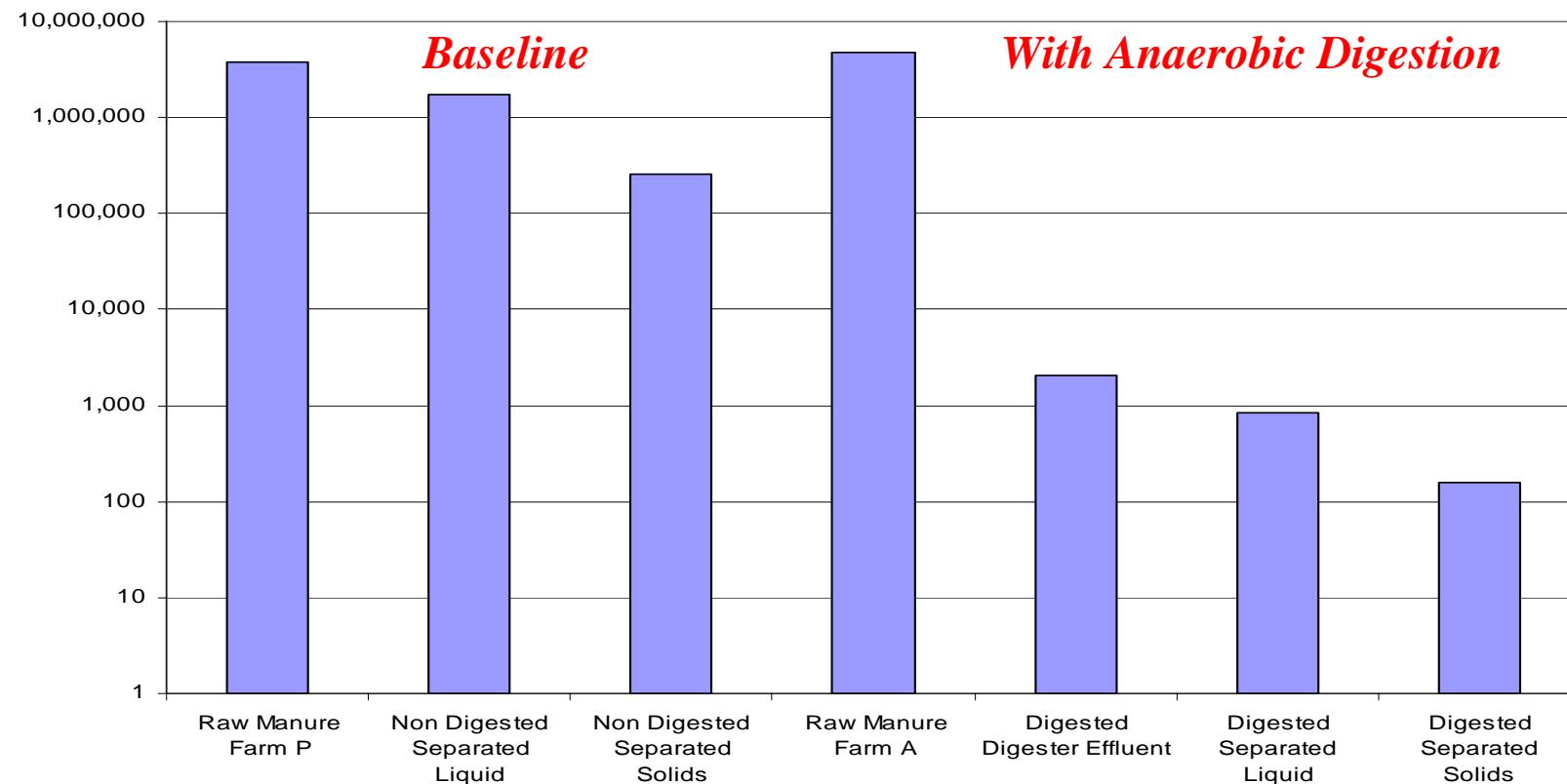
Greenhouse Gas Performance





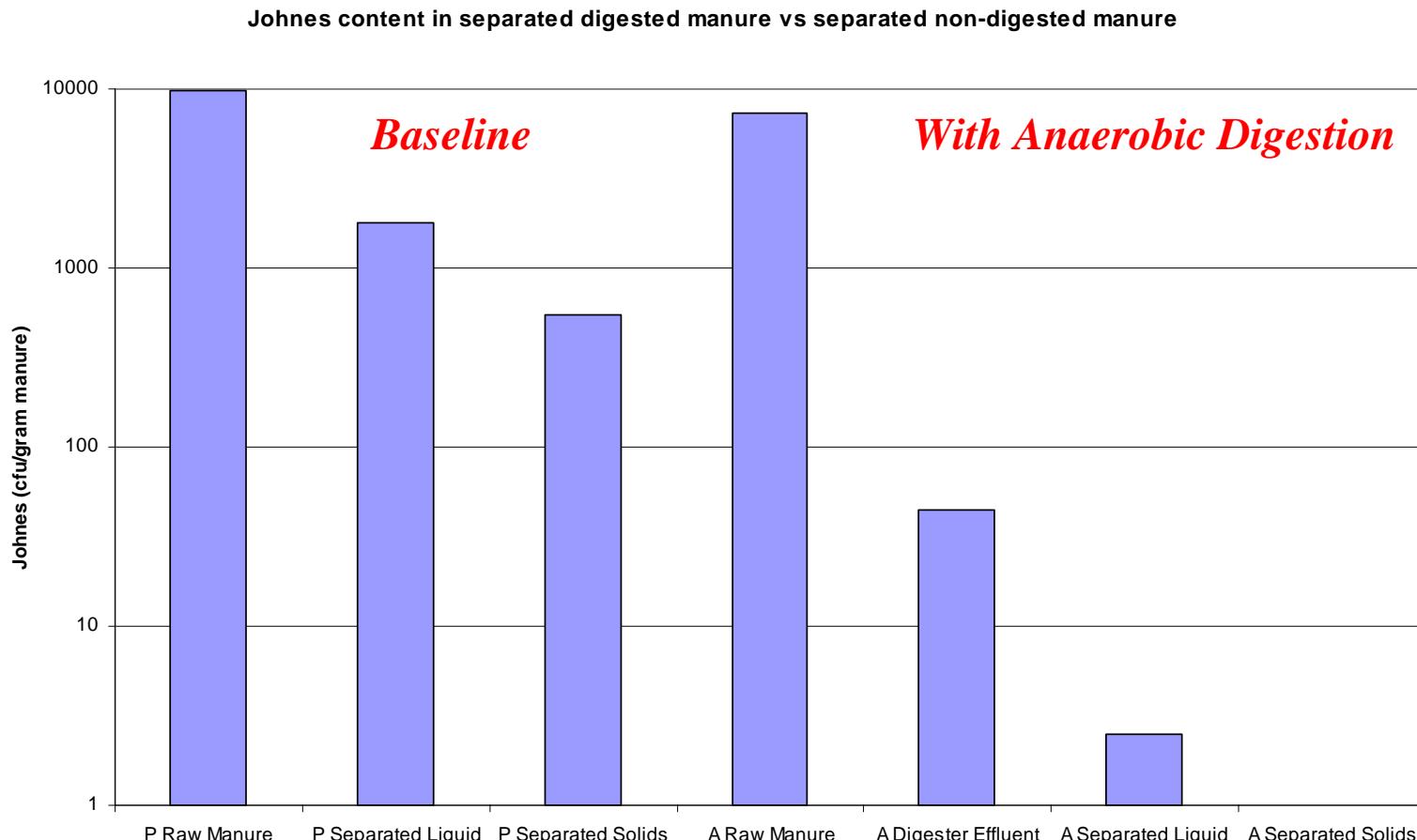
Comparative: Fecal Coli

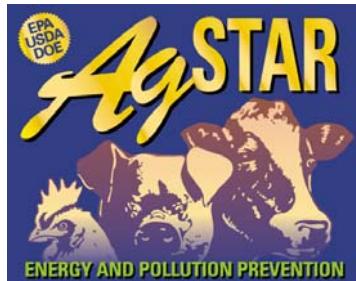
Fecal Coli data for digested and non-digested dairy manure





Comparative: Pathogens





Livestock in East Asia Project Pollution Control for Pig Waste



Kurt Roos
for

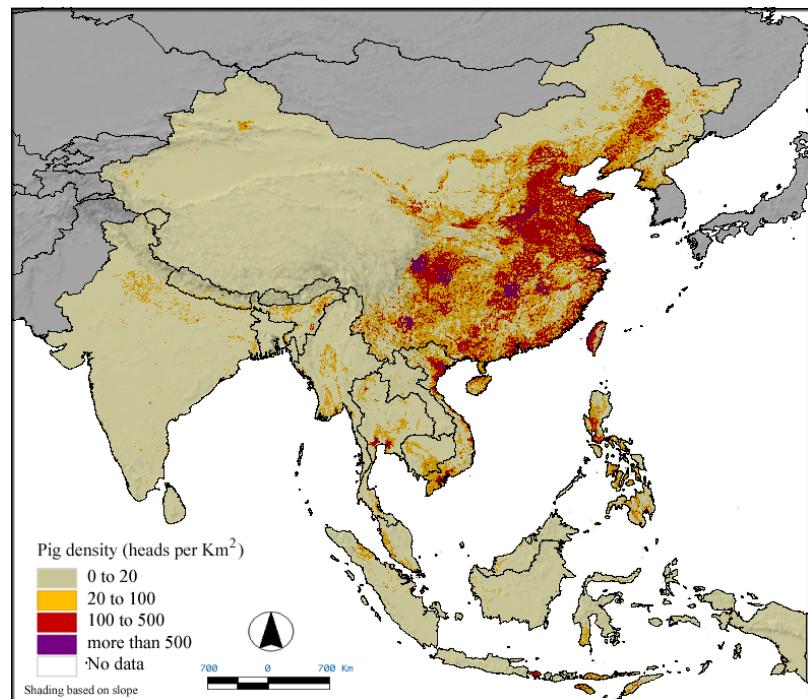
Weiguo Zhou – Team Lead
Rural Development & Natural Resources Sector Unit
East Asia and Pacific Region
The World Bank





Project Background

- Purpose: Reduce negative environmental and health impacts caused by confined livestock in region
 - Discharge to surface waters main issue
- Three country areas involved:
 - China, Guangdong Province
 - Thailand, Ratchaburi and Chonburi province
 - Vietnam, Ho Chi Minh City and Hanoi
- Project implemented over a 5 year period
- Japan PHRD Grant Fund for Climate Change includes a Greenhouse Gas project component





Project Country Profiles

- Opportunities
 - Pig waste handled as liquids and slurries
 - Appropriate candidate for anaerobic treatment and gas recovery
 - All countries desire gas recovery technologies

	Standing Pig	Methane
	Population	Emissions
	(millions)	(Gg)
China ⁺	47	1,197
Thailand	7	1,786
Vietnam	25	123
Total	79	3,106
as % of World	>50%	>25

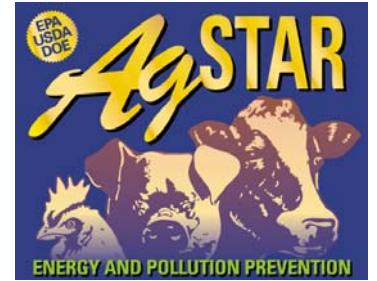
⁺ China is a current *Methane to Markets* Participant



Large Range in Farm Scale

- Thailand
 - Very large corporate type farms
>20,000 and very small family farms
10-50 pigs
- Vietnam
 - Very small family farms 10 – 200 pigs
- China
 - Moderate scale farm 100 – 2,000





Waste Handling and Collection

All countries solids collection and hose flush

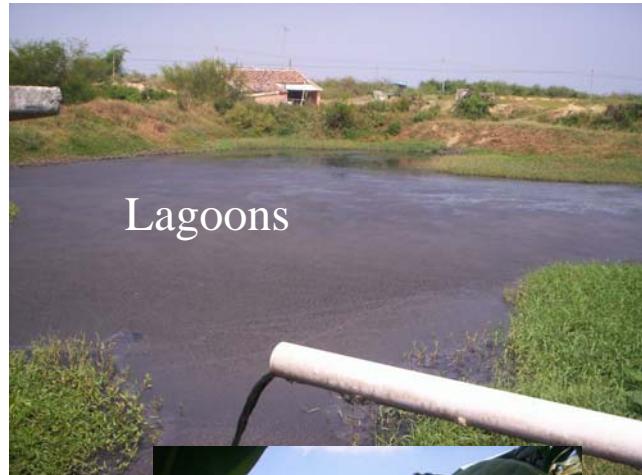




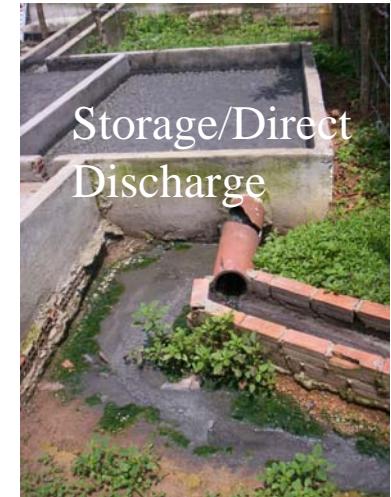
Waste Management



Direct Discharge



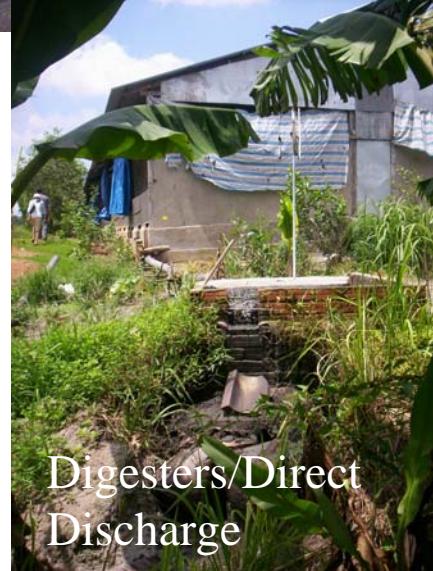
Lagoons



Storage/Direct Discharge



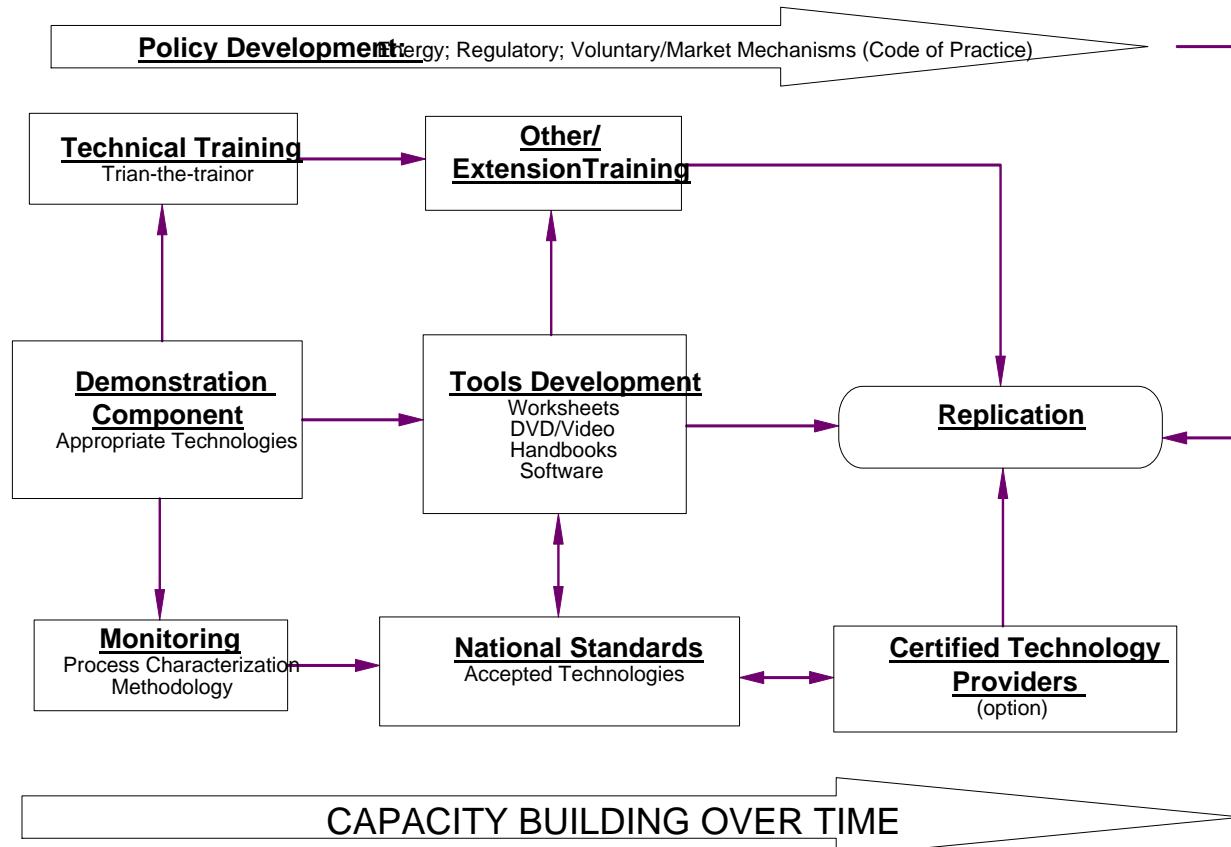
Fish Ponds



Digesters/Direct Discharge

- 1) Land application of nutrients limited to solids fraction only
- 2) Have discharge standards
- 3) Pollution load is catastrophic

Project Design





Demonstration Overview

- Purpose is to demonstrate an array of systems that prevent water pollution
 - Greenhouse gas and air quality are not primary project objectives
 - Systems must be affordable – gas recovery component does this
 - All countries desire systems with gas recovery
- Many system types
 - Cost implications
 - Gas use options vary
- Projects are on-farm and communal
- Other processes also in technology mix
 - Two cell open lagoons
- Land application and nutrient management planning approaches are being introduced.
 - Long term implications for project
 - Some countries limited opportunity i.e., fish pond feed resource



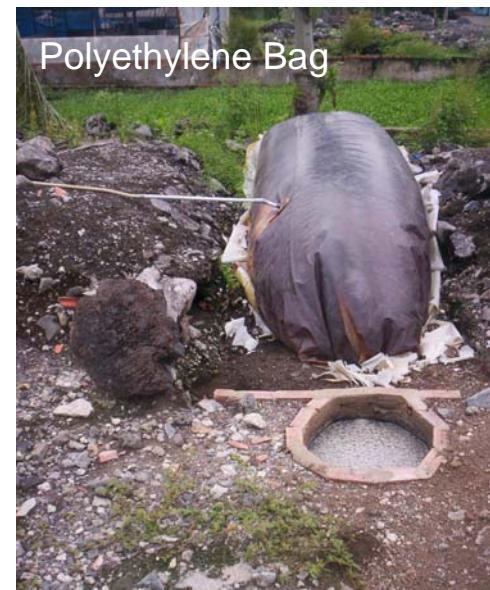
On-Farm Demonstrations



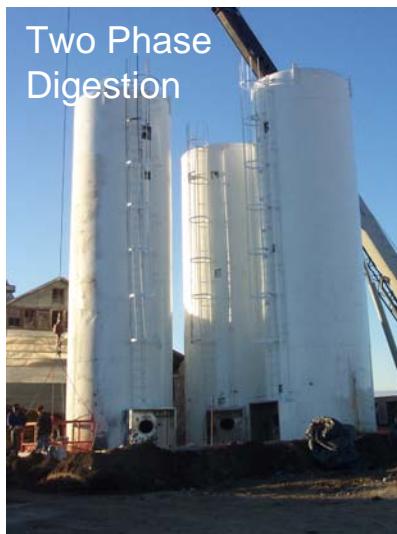
Fixed Dome



Covered
Lagoon



Polyethylene Bag



Two Phase
Digestion



Polypro Bags



Two cell open
Lagoon



Communal Digester N. Vietnam

- Social structure allows for communal development, operation, and management of covered lagoon
 - 200 families
 - @1,500 pigs
- Village waste canal to be constructed
 - Designed for rainfall exclusion
- Gas purchased and used as cook fuel for families
 - Distributed and measured in refillable bags



Village Waste
Canal System



Lagoon site
integrated
into fish pond



Bank-to-bank
covered lagoon type





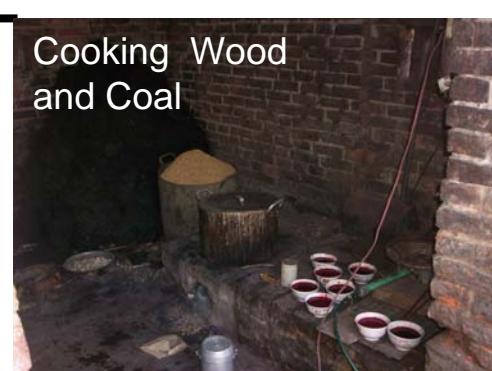
Gas Use Options



Heat lamps
and light



Cooking Propane



Cooking Wood
and Coal



Shaft Power



Electric/Cogen



Pumps



Flares



Nutrient Management – Tropical Climate Options

- Land application relative to crop need (N and P)
 - Most common approach includes temperate climate approaches – US, Europe
- Wetland
 - Aquatic crops remove nutrients
- Fish ponds
 - Waste used as fish feed resource – China, Vietnam, Thailand
- Treat and discharge - sewage
 - Livestock waste comparatively high strength very expensive
 - Understanding mass loading critical



Irrigated Rice



Tank hauling of liquid effluent



Fish Pond



Affordability = Replication

- Demonstration has wide range in installed cost
 - \$7-15 per pig (poly bags, fixed domes, covered lagoons)
 - China two phase system
 - \$55-100 per pig
- Cost will effect replication potential
 - Project focused on @\$15/pig or less
- Policy component
 - Energy financial incentives
 - Meat market pricing structure (Code of Practice)
 - GHG off-sets
 - Regulatory

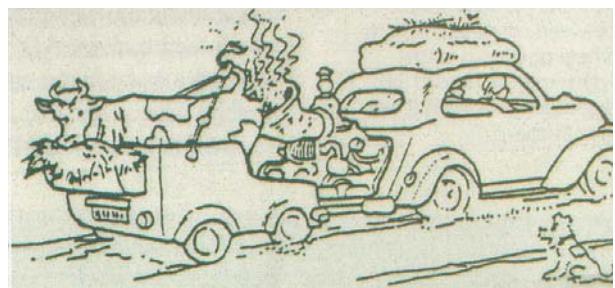


Renewable Energy Costs kWh Output

Renewable Energy Sources	PROJECT PARAMETERS			ENERGY OUTPUT			COST kWh
	Installed Cost \$/kW	Capacity Total kW	Operational Factor	kWh/hr Available	Total kWh/year		
Wind Energy a	---	---	---	---	---	---	---
Wind-Small (1-100kW)	\$4,000	50	30%	15	131,400	\$0.15	
Wind- Utility Scale (> 500 kW)	\$1,200	500	30%	150	1,314,000	\$0.05	
Solar - PV b	---	---	---	---	---	---	---
.1 - 5 kW (Grid Connected)	\$7,500	3	50%	1.5	13,140	\$0.17	
20 - 30 kW (Grid Connected)	\$6,200	25	50%	12.5	109,500	\$0.14	
.1 - 5 kW (Non-Grid Connected)	\$14,000	3	50%	1.5	13,140	\$0.32	
20 - 30 kW (Non-Grid Connected)	\$14,000	25	50%	12.5	109,500	\$0.32	
Anaerobic Digesters c	---	---	---	---	---	---	---
Covered Anaerobic Lagoons (Meso. & Ambient)	\$6,500	100	85%	85	744,600	\$0.09	
Complete Mix (mesophilic)	\$6,000	100	85%	85	744,600	\$0.08	
Plug Flow (mesophilic)	\$5,500	100	85%	85	744,600	\$0.07	
Attached Media (unheated)	\$7,500	100	85%	85	744,600	\$0.10	

Sources:

- a USDA-RUS from DOE Wind Powering America
- b USDA-RUS from NREL/TP.620.29649
- c AgSTAR Program





And that's all for now...



See the AgSTAR Website at www.EPA.GOV/AGSTAR

Thank You