#### The Biogas Technology Center

**Chiang Mai University** 



Since 1988 (Formerly Biogas Advisory Unit)

#### **Background**



1988: Thai-German Biogas
Program (TG-BP) by Chiang Mai
University + Dept of Agricultural
Extension under support of GTZ
initiated

1991: Biogas Advisory Unit (BAU) established under the Science and Technology Research and Development Centre CMU

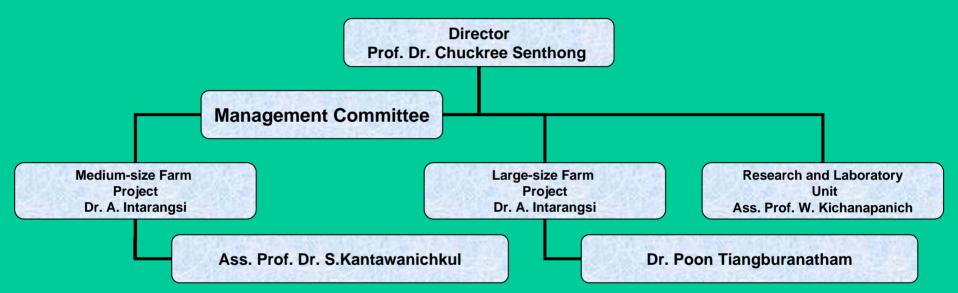
2003: Biogas Advisory Unit transformed to Biogas Technology Center (BTC) directly under Chiang Mai University Council

#### **OBJECTIVES**

1. Research on And Development of Technologies for Wastewater Management for the Conservation of Energy and environment

- 2. Dissemination and Implementation of the technologies
- 3. Teaching and Training of students, professional engineers, technicians and operators on the systems

# **Organization Chart**



# **Organizational Strength**

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Senior Administrators
Academic Advisors
Engineers
Scientist
Technicians
Laboratory staff
Administrative staff
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# The Promotion Programme for Biogas Production in Small and Medium-sized Livestock Farms



**Supported by:** The Energy Conservation Promotion Fund (ECPF) Energy Policy and Planning Office (EPPO), The Ministry of Energy

# The Promotion Programme for Biogas Production in Small and Medium-sized Livestock Farms

Phase I 1995-1998 Completed

Phase II 1997-2003 Completed

Phase III 2002-2009 In progress

- Medium-sized Farms
- Large-sized Farms

The Promotion Programme on Biogas Technology Production in Livestock Farms

#### (Phase I and Phase II) 1996-2002

| Item  | Phase 1 | Phase 2 |
|---|---------|---------|
| <ul> <li>Total Number of Pig farms</li> </ul>                                 | 6       | 14      |
| <ul> <li>Total Digester volume</li> </ul>                                     | 10,000  | 46,000  |
| <ul> <li>Biogas Production (1 x 10<sup>6</sup> m<sup>3</sup>/year)</li> </ul> | 1.6     | 10      |
| - Equivalent of LPG (1 x 10 <sup>6</sup> kg/year)                             | 0.7     | 4.6     |
| - Equivalent of Electricity   | 1.9     | 12      |
| (1 x 10 <sup>6</sup> kW-hr/year)  | 0.9     | 5.5     |
| - Equivalent of Heavy oil (10 <sup>6</sup>                                    |         |         |
| litre/year)   |         |         |
| <ul> <li>Bio-Fertilizer (10<sup>6</sup> kg/year)</li> </ul>                   | 4       | 12.8    |
| <ul> <li>COD removal (10<sup>6</sup> kg/year)</li> </ul>                      | 9       | 60      |
| <ul> <li>Reduction of Methane emissions</li> </ul>                            | 0.7     | 4.4     |
| (10 <sup>6</sup> kg/year)   |         |         |
|   |         |         |



First Demonstration Biogas Plant (V.1) in Maehia (200 m³) - 1992

# **Anaerobic Digestion and Biogas Production Technology**

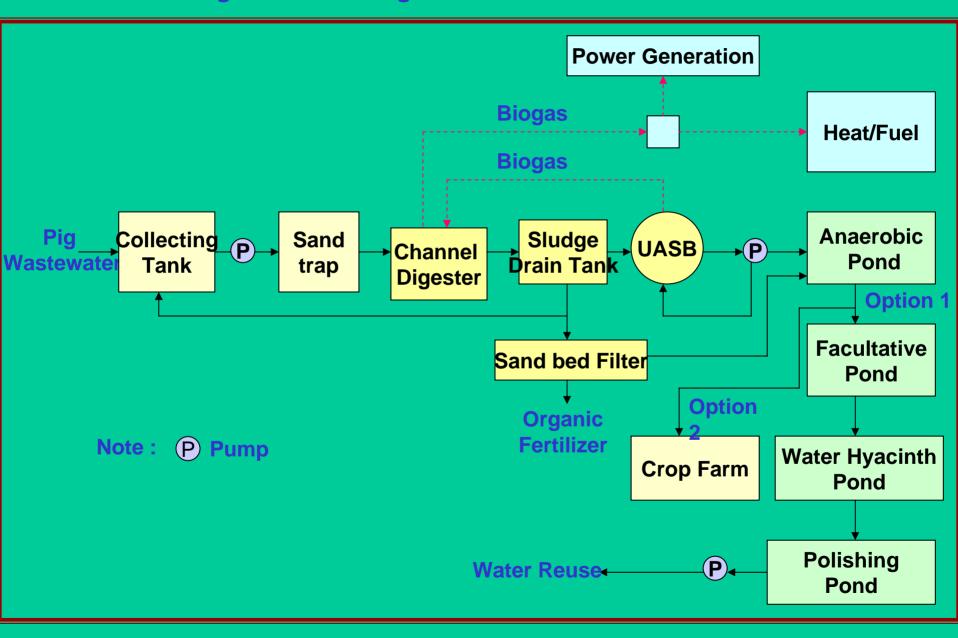
as used in
The Promotion Programme on Biogas
Production
in Livestock Farms
(Phase II)
(1998-2002)

CD + UASB

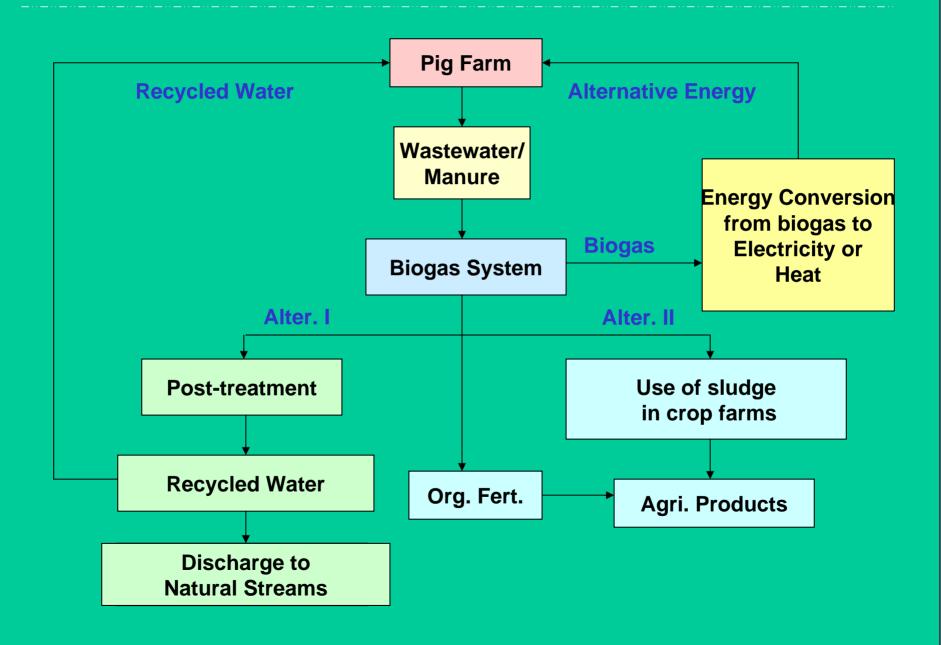
# **Biogas Generation Process**

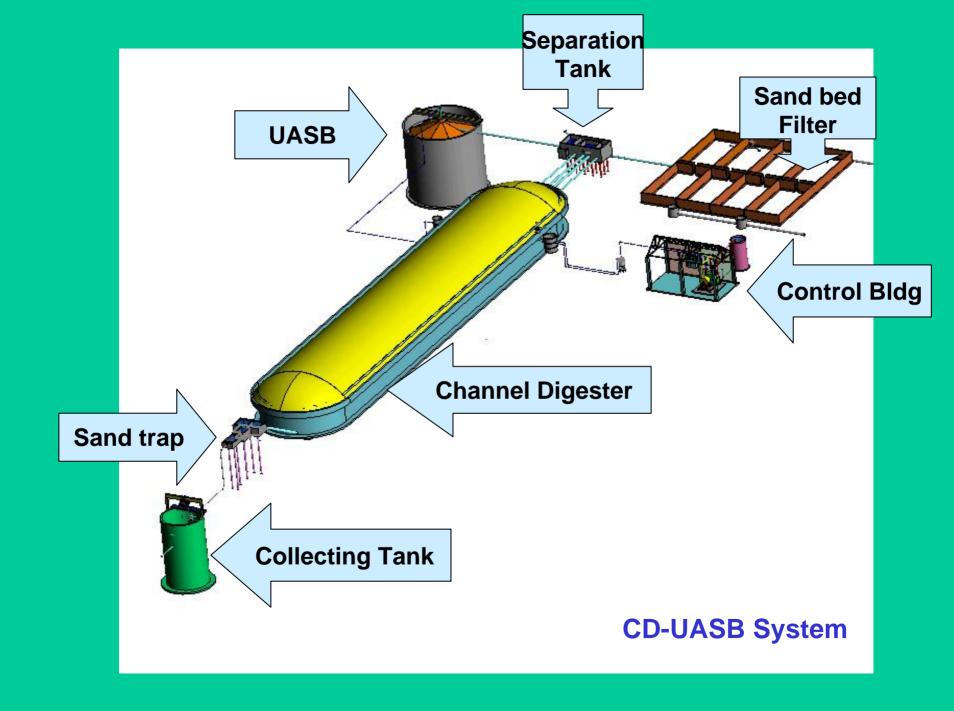
Hydrolysis Acidogenesis Acetogenesis Methanogenesis

#### **Anaerobic Digestion and Biogas Production Process in Livestock Farms**

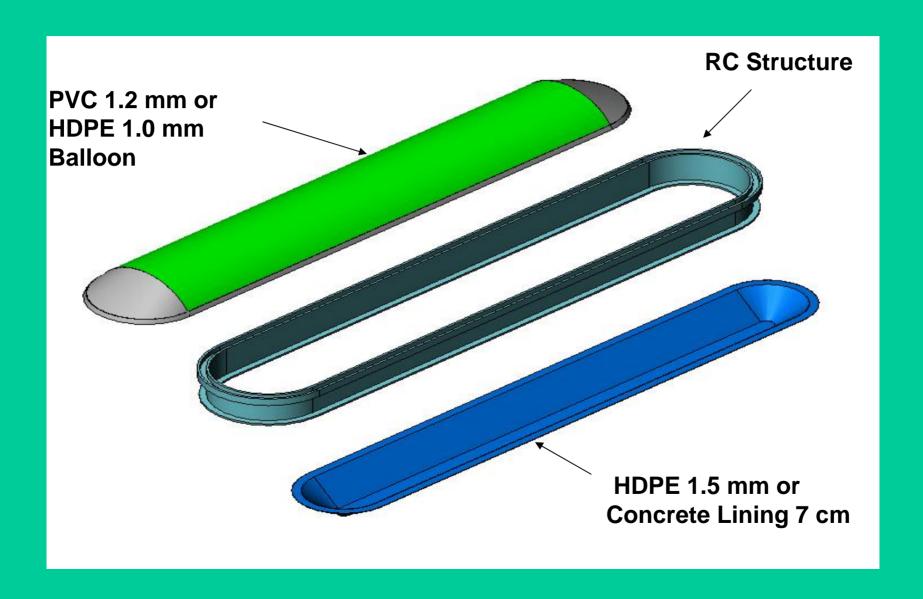


#### Waste Management in Farms with Biogas System

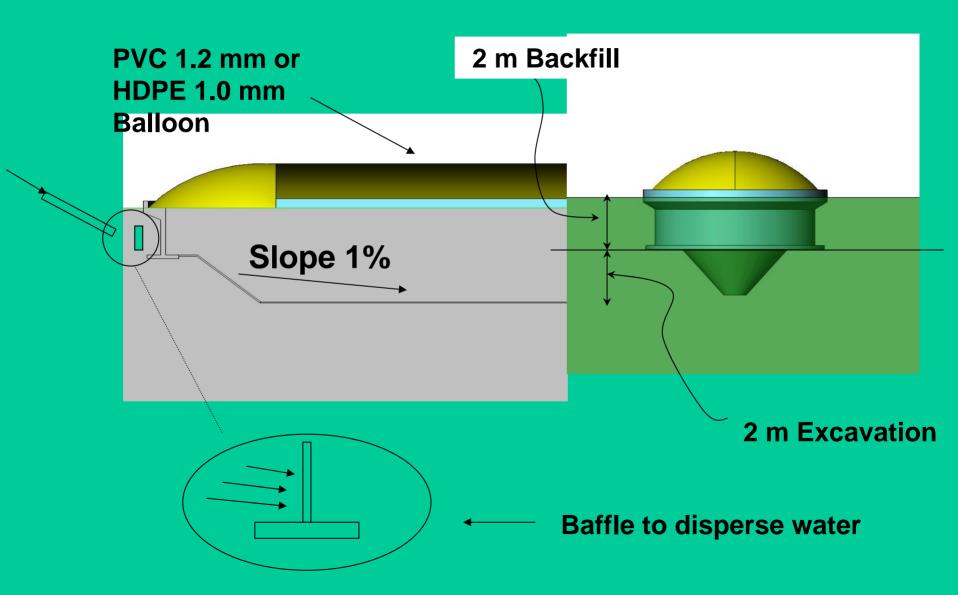




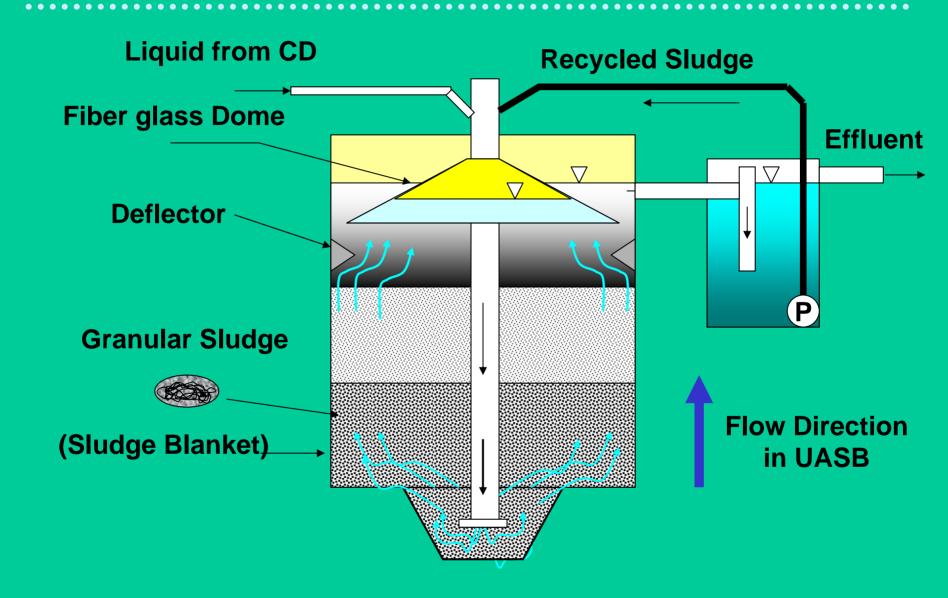
#### **Channel Digester Tank, (CD)**



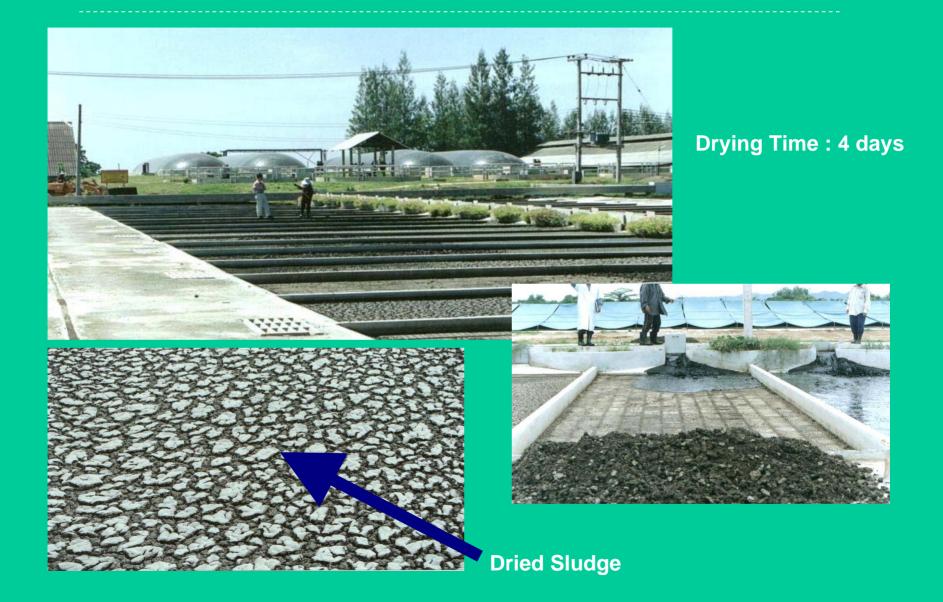
#### **Channel Digester Tank, (CD)**



#### **UASB (Up-flow Anaerobic Sludge Blanket) Tank**



#### Organic Fertilizer from Sand Bed Filter



### **Post Treatment**



# **Environmental Benefits**

## **Quality of H-UASB Effluent**

pH 8.13

COD 700 mg/l

BOD 220 mg/l

SS 460 mg/l

TKN 447 mg/l

% COD Removal 86%

Reduced Odor and Housefly > 90 %

## **Environmental Benefit**

## Water Quality after Post-Treatment

| Item |     | STD.       | Unit |
|------|-----|------------|------|
| рH   | 7.8 | 5.5-9.0    |      |
| COD  | 200 | 300        | mg/l |
| BOD  | 40  | 60         | mg/l |
| SS   | 90  | <b>150</b> | mg/l |
| TKN  | 120 | 120        | mg/l |

# Sample Projects Phase II

CD + UASB

(BG V.2)



Kanahybrid Farm, Nakornratchasima (4,000 m³)



K.P.K. Farm (2), Ratchaburi (4,000 m<sup>3</sup>)



S.P.F Farm (2), Prachinburi (2,000 m<sup>3</sup>)



**S.P.M.** Farm (2), Ratchaburi (5,000 m<sup>3</sup>)



S.P.M. Farm (3), Ratchaburi (4,000 m<sup>3</sup>)



Kittiwat Farm, Chiangmai (1,000 m³)



Jirasak Farm, Ubonratchatanee (2,000 m³)



Tharnkasem Farm, Saraburi (3,000 m<sup>3</sup>)

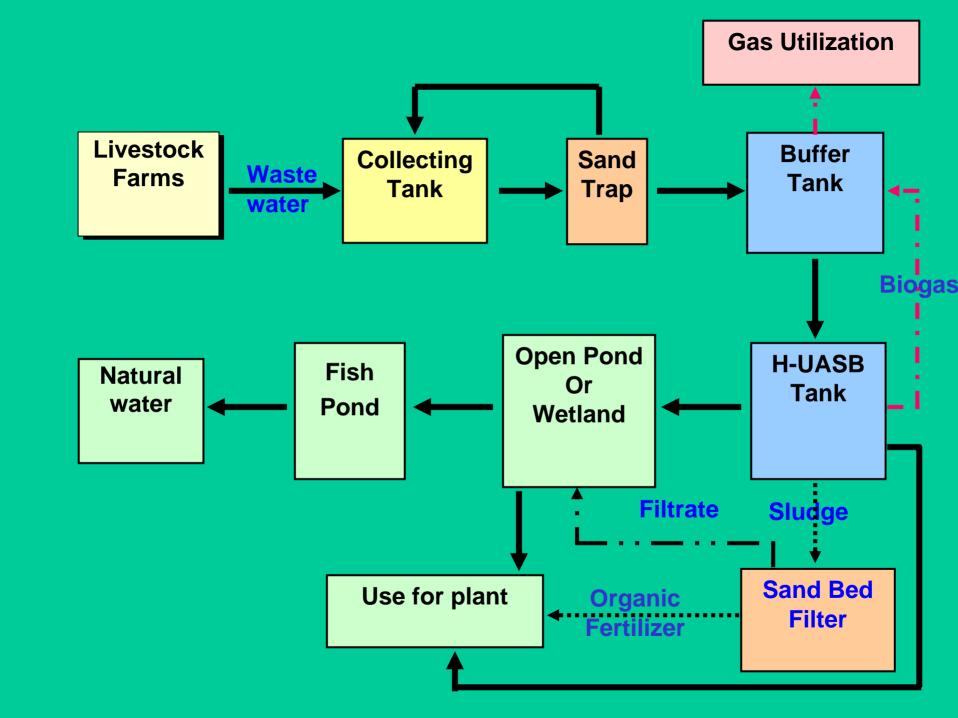


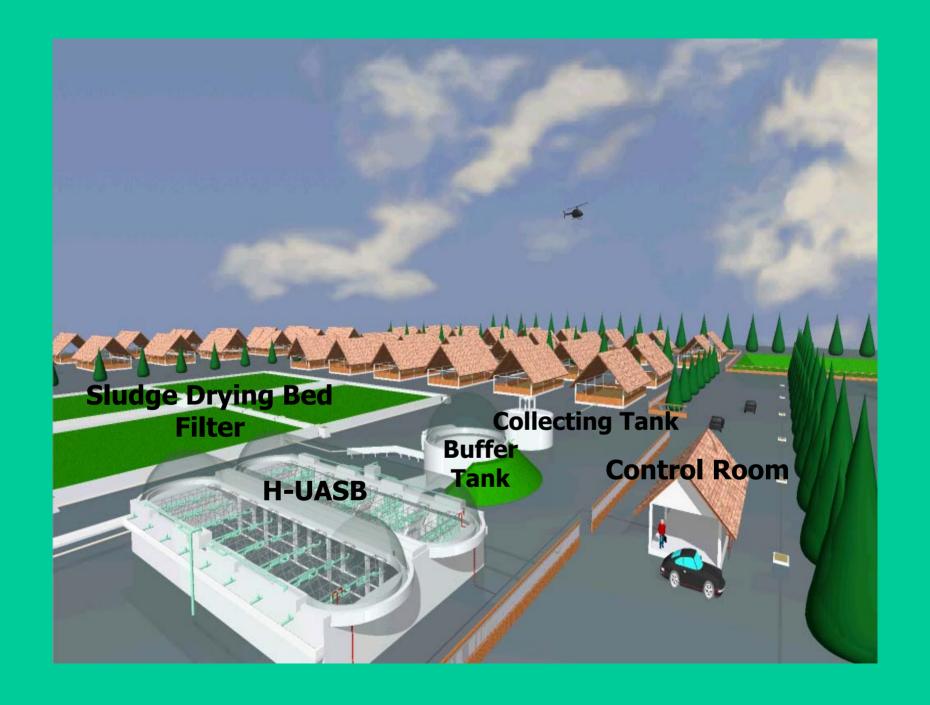
Raisomsukit Farm, Ratchaburi (2,000 m³)

# Anaerobic Digestion and Biogas Production Technology as used in

The Promotion Programme on Biogas
Production
in Livestock Farms
(Phase III)
(2002-2009)

BT + H-UASB





# Sample Projects Phase III

H-UASB

(BG V.3)



CP Kampaegphet (2,000 m<sup>3</sup>)



Weerachai Farm, Ratchaburi (12,000 m³)



Boonmee Farm (2), Ratchaburi (4,000 m³)

## Investment Cost and Biogas Production in Livestock Farms under Biogas Promotion Programme Phase III

| Item                                       | Unit         | Value                     |
|--|--------------|---------------------------|
| 1. Construction volume                     | $m^3$        | 280,000                   |
| 2. Number of pigs under programme per year |              | 1.8-2.0 x 10 <sup>6</sup> |
| 3. Biogas production per 15 years          | pig<br>m³    | 1.14 x 10 <sup>9</sup>    |
| 4. Total Investment                        | million baht | 2,437.24                  |
| 4.1 Supported by ECPF                      | million baht | 853.08                    |
| 4.2 Supported by farms                     | million baht | 1,584.16                  |

## **Benefits from Biogas System**

- Production Cost Reduction from replacement of conventional fuels with Biogas. Investment return period 3-8 years
- Effluent from system passes the discharge standard set by the Pollution Control Dept
- Reduce groundwater and surface water contamination and allow recycling of wastewater
- Reduce pollution problems in farm surroundings (Odor and Flies)
- Alleviate resistance from local community

# Biogas Utilization

#### Properties of Biogas (At 0 °C, 1 Atm. Pressure)

- CH<sub>4</sub> Content : 65-70 %

- CO<sub>2</sub> Content : 30-35 %

- H<sub>2</sub>S Content : 1,000 ppm

- Heat value : 24.48 MJ/m<sup>3</sup>

- Flame speed : 25 cm/s

- A/F Ratio (Theoretical) : 6.19 m<sup>3</sup>a/m<sup>3</sup>g

- Combustion Temp : 650 ° C

- Ignition Temp CH<sub>4</sub> : 600 ° C

- Specific Heat (Cp) : 1.6 kJ/m<sup>3</sup>-° C

- Density (p) : 1.15 kg/m<sup>3</sup>

## 1 Cu.m. Biogas Heat Replacement Value

| LPG                | 0.46 | Kilogram |  |
|--------------------|------|----------|--|
| Gasoline           | 0.67 | Litre    |  |
| Diesel             | 0.60 | Litre    |  |
| <b>Heating Oil</b> | 0.55 | Litre    |  |
| Firewood           | 1.50 | Kilogram |  |
| Electricity        | 1.20 | KW-h     |  |

## Types of Biogas Utilization

- Used as fuel for direct heat
- Used to generate mechanical/electrical power
- Co-generation System

## Percentage of Energy replaced by Biogas

| Size of farm   | Percentage of Energy replaced by Biogas (%) |                           |                             |  |
|----------------|---|---------------------------|-----------------------------|--|
| Size of fallif | Electricity                                 | LPG                       | Heavy oil                   |  |
| Medium farm    | 60  | 40                        | 0                           |  |
| Large farm     | 80  | 10                        | 10                          |  |
| Everage        | 70  | 25                        | 5                           |  |
| Replaced value | 9.57 x 10 <sup>8</sup> kW-hr                | 1.31 x 10 <sup>8</sup> kg | 3.1 x 10 <sup>7</sup> litre |  |

#### Average Investment Costs for Fuel Replacement by Biogas

| Fuel or Energy            | Investment Costs |       |       |
|---------------------------|------------------|-------|-------|
| raci of Energy            | ECPF             | Farms | Total |
| 1. Biogas (Baht/m³)       | 0.75             | 1.39  | 2.14  |
| 2. Electricity(Baht/kW-h  | 0.62             | 1.16  | 1.78  |
| 3. LPG (Baht/kg)          | 1.63             | 3.02  | 4.65  |
| 4. Heavy Oil (Baht/litre) | 1.36             | 2.52  | 3.88  |

## **Research Directions**

1. Anaerobic Digestion Technology and Digester Design

2. Post-treatment of the Effluence from Anaerobic Digesters

3. Treatment of Inert Solids from Anaerobic Digesters

4. Utilization of Biogas

## R & D PROJECTS

## 1. Digester Design



Treatment of various wastes with anaerobic digesters

### R & D PROJECTS (CONT.)

## 2. Purification of biogas





Bio Filter for removal of Hydrogen Sulfide before utilization

#### R & D PROJECT (Cont.)

3. Utilization of Biogas as Alternative Energy Source



Modification of carburator in internal combustion engine

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